

MINISTRY OF EDUCATION AND SPORTS UGANDA SKILLS DEVELOPMENT PROJECT

Technical specifications

For

SUPPLY, DELIVERY, INSTALLATION, TRAINING OF USERS AND COMMISSIONING OF WORKSHOP/CLASSROOM EQUIPMENT FOR KARERA,NYAMITANTA AND LAKE KATWE VOCATIONAL TRAINING INSTITUTES

VOL.2 OF 2

LOT 1: WORKSHOP/CLASSROOM EQUIPMENT FOR KARERA TECHNICAL INSTITUTE

CODE	ITEM	SPECIFICATIONS		TOTAL QUANTITY
A2	Center punches (prick punch)	Chrome-vanadium steel forged, hardened to 52 to 58 HRc. Diameter 10 mm Length 115 mm	set	8
A 10	Drill bits	Set 25 drills (HSS) from diameter 1mm to 13mm in a metal box	set	4
A10-1	Drill bits	Set 25 drills (HSS) from diameter 1mm to 13mm in a metal box	set	4
A 12	File flat with plastic handle	Length 250 mm second cut	unit	16
A 13	Files half-round with plastic handle	Length 250 mm second cut	unit	16
A 14	Files rat-tail with plastic handle	Length 250 mm second cut	unit	16
A 16	Galvanized metal bucket	Capacity 10l	unit	4
A19	Hammer - Locksmith hammer	Weight: 250g - fiberglass handle	unit	16

A21	Hammer - Rubber mallet	Soft and hard faced, wood handle. Weight 650g	unit	4
A23	Length: 335 mm Weight: 400g Head length: 125 mm Head diameter: 5,3 cm	Length: 335 mm Weight: 400g Head length: 125 mm Head diameter: 5,3 cm	set	4
A 25-2	Tube Die set for manual tube bender	180° 3/4" Round Tube Die Set 3" CLR (Center line Radius)	set	1
A 26	Metal hooded dust pan	Width: 280 mm (11")	unit	4
A 28	Metallic oil can	Capacity 500 cc with flexible hose.	unit	4
A31	Pin punch set	8 pieces diameter : 2,4 - 3,2 - 4 - 4,8 - 5,6 - 6,4 -7,9 and 9,5 mm	set	2
A33	Tube Die set for manual tube bender	180° 2" round tube die set 6" CLR (Center line Radius)	set	2
A 34	Plastic bucket	Capacity 101	unit	4
A 50	Saw - Compact hack saw frame and blades	Steel/resin construction. • Blade tension 80 kg. • 2 blade positions: 45° and 90°.	unit	8

		 Takes 300 mm blade. Dimensions (L. x W.): 385 x 145 mm. 		
A 51	Scientist digital calculator solar power	All- purpose scientific calculator 12-Digit LCD	unit	16
A52	Plier - Side-cutter pliers	Width 21,5 mm - Length 160 mm	unit	4
A 53	Screwdriver - Set of wood handle flat screwdrivers	Size: 5,5X100 - 6,5X125 - 8X150 - 10X175 - 12X200	set	2
A 54	Screwdriver - Set Wood handle screwdrivers for Phillips® screws - hexagonal blade	5x100 - length: 200- Hex Size 8 6x125 - length: 240 Hex Size 10 8x150 - length: 270 Hex Size 13 Forged and treated hexagonal blade for locking or unlocking with a wrench	set	2
A 55	Scroll shears	Capacity Semi-hard steel [mm] 1,0	unit	2
A56	Set of drills	Blue color	set	1
A58	Saw - Compact hack saw frame and blades	Steel/resin construction. • Blade tension 80 kg. • 2 blade positions: 45° and 90°.	unit	2

		Takes 300 mm blade.Dimensions (L. x W.): 385 x 145 mm.		
A 63	Short hexagon keys	Key sizes: 10 - 12- 14 - 16 - 18 Finish: phosphate-coated.	set	8
A 64	Small hand broom	Total length 30cm	unit	16
A65-1	DesoldSering braid	Width: 1.6 mm Length: 1.6 m	unit	4
A 67	Standard taps	Set of 3 taps (taper, second and bottoming). M3 - M4 - M5	set	4
A 68	Standard taps	Set of 3 taps (taper, second and bottoming). M6 - M8 - M10	set	4
A 69	Standard taps	Set of 3 taps (taper, second and bottoming). M12 - M14 - M16	set	4
A 71-1	Steel wire brush	Dimensions: 280 x 34 x 60 mm 4 rows	unit	8
A72	Stepped drill	d mini - maxi [mm]4 - 6 - 9 - 12 - 15 - 18 - 21 - 24 - 27 - 30 - 33 - 36 - 39 Parallel shank with 3 flats for positive rotation. Cross-sharpening: self-centering	unit	2

A 73	Set of split die metric	Description :	set	4
	set M3 to M18	• ISO metric RH thread.		
		• Chrome-vanadium HSS hardened to 62/64 HRc (234 daN/mm²).		
		Tapered adjusting screw		
		M3X50 - Ø 25,4		
		M4X70 - Ø 25,4		
		M5X80 - Ø 25,4		
		M6X100 - Ø 25,4		
		M8X125 - Ø 25,4		
		M10X150 - Ø 38,1		
		M12X175 - Ø 38,1		
		M14X200 - Ø 38,1		
		M16X200 - Ø 38,1		
		M18X250 - Ø 38,1		
A 74	Die Stocks (M3 to M9)	Description:	set	2
		Pressure-cast Zamak body		
		• OD 25,4 - Capacity from M3 - 3x50>to M9 - 9x125		
A 75	Die Stocks (M10 to	Description:	set	2
	M18)	Pressure-cast Zamak body		
		• OD 38,1- Capacity from M10 10x150> M18 (18x250)		
A 76	Tap and die sets	Metallic box including : 24 taps - 12 threads - 5 dies	set	2
		includes sets of two taps per dimension: taper and bottoming		
		M3 - M4 - M5 - M6 - M7 - M8 - M9 - M10 - M12 - M14 - M16 - M18		

A77	24 taps - 12 threads - 5	Metallic box including: 24 taps - 12 threads - 5 dies includes sets of two taps per dimension: taper and bottoming M3 - M4 - M5 - M6 - M7 - M8 - M9 - M10 - M12 - M14 - M16 - M18	set	16
A79	and Production tool	•Reinforced polypropylene bin. • Flexible bumpers at the angles. • aluminum handle. • Storage capacity: 36 litres. 10 kg. • Dimensions (L x W x H) 50.2 x 26.8 x 27.3 cm. • Removable plate (L x W x H): 47.5 x 24 x 17.5 cm.		16
A81	Bin dimensions (L x W x	3-tray metal tool box • Bin dimensions (L x W x H): 448 x 205 x 98 mm. • Compartment dimensions (L x W x H): 448 x 100 x 55 mm. • Useful load: 20 kg. • Volume: 13 dm³. • Dimensions (L x W x H): 475 x 220 x 185 mm	unit	2

A 82	Variable opening wrenches 4''	 Opening from 13 to Pre-adjustment of jaw opening thanks to millimetric gradation Left-hand button rotation Phosphated 	set	2
A 83	Variable opening wrenches 6''	 Opening from 20 to Pre-adjustment of jaw opening thanks to millimetric gradation Left-hand button rotation Phosphated 	set	2
A 84	Water hose	Length: 15m (50ft) - Ø 5/8"	units	2
A 86	Workshop broom complete: head with handle	Width: 600 mm (24")	unit	4
A87	Wrecking bar	Length: 495 mm • Forged, one flat end and one nail-claw, hardened to 45 HRc. • Presentation: red lacquered, polished, varnished ends	unit	2
A 88	Wrench - Adjustable tap wrenches	Pressure-cast Zamak body. Machined and hardened clamp Open Position mini-maxi [mm] 2-8 Tapping M3 to M7	set	4
A 89	Wrench - Adjustable tap wrenches	Pressure-cast Zamak body. Machined and hardened clamp Open Position mini-maxi [mm] 5-16 Tapping M6 to M12	set	4

A 90	Wrench - Adjustable tap wrenches	Pressure-cast Zamak body. Machined and hardened clamp Tapping M14 to M20	set	4
A 93	Wrench - Metric angled socket wrenches : set of 16	Including wrench size: 8 - 9 - 10 - 11 - 12 - 13 - 14 - 15 - 16 - 17 - 18 - 19 - 21 - 22 - 23 - 24	set	2
A 94	Wrench - Metric open- end ring wrench : set of 9	6x7 - 8x9 - 10x11 - 12x13 - 14x15 - 16x17 - 18x19 - 21x23 - 22x24	set	2
A 97	Wrench - Short hexagon keys ringset	Key sizes: 1,5 - 2,0 - 2,5 - 3,0 - 4,0 -5,0 - 6,0 - 8,0 Finish: phosphate-coated.	set	4
A98	Wrench - Metric combination ratchet wrenches : set of 10	Including wrenche size : 8 - 10 - 11 - 12 - 13 - 14 - 16 - 17 - 18 - 19	set	2
A 99	Wrench - Metric combination wrench : set of 18	Including wrenche size : 6 - 7 - 8 - 9 - 10 - 11 - 12 - 13 - 14 - 15 - 16 - 17 - 18 - 19 - 21 - 22 - 23 - 24	set	2
A100	Wrench - Ratchet and socket wrench sets	Specifications • 1 x high performance sealed 1/2" ratchet 19 x 1/2" metric 6-point sockets S.H 8 - 9 - 10 - 11 - 12 - 13 -14 - 15 - 16 - 17 - 18 - 19 - 21 - 22 - 23 - 24 - 27 - 30 - 32 mm. • 2 x 1/2" extensions: L 130 mm - L 250 mm. • 1 x 1/2" universal joint	set	3

A 101	Wrench - Variable opening wrenches 8''	 Opening from 27 to Pre-adjustment of jaw opening thanks to millimetric gradation Left-hand button rotation Phosphated 	set	2
B1-1	Air gun	Expected characteristics: - Operating Pressure 0 - 10 bar - Pneumatic connection Female thread 1/4 - Standard nominal flow rate 120 l/min. - Ambient temp -10 - 50 °C - Sound pressure level 90 dB(A). - Exhaust-air function air jet can be dosed	unit	4
B1-2	HOSE AIR RECOIL (5m)	Expected characteristics: •10 mm x 5m Braided W/ 1/4" BSP F Swivel •Fitted with 1/4" BSP male swivel fitting	unit	4
B1-3	Swivel Air Hose Reel (30m)	Expected characteristics: •Swivel Base •Folding handle and 360° rotary base. • Hose diameter: 9.5mm • Connection hose length: 2m • Working pressure: 218psi (15 bar) • 1/4" male BSP fitting	unit	2

B4	Extension Cord	Expected characteristics:	unit	4
		- 25 ft.		
		- Black Extension Cord		
		- 3 Grounded Outlets		
		- 240 Volt		
		- Amperage: 15 Amps		
		- Maximum Wattage: 1800 Watt		
		- Indoor Use Only		
			<u> </u>	
B5		Expected characteristics:	unit	4
	Extension Leads	- Number of Sockets 4		
	Socket Type G - British	- Mains Plug Type G		
		- British BS1363		
		- Cord Length 5m		
		- Mounting Type Keyhole Mounting, Wall Mount		
		- Switchable		
		- Current Rating 13A		
		- Tension 220-250 AC		
		- Dimension 150 x 50 x 400mm (WxHxL)		

В6	Cable Drum IP44 50m 3x 1,5 mm ²	Expected characteristics: - Power: 3200 W / 1100 W	unit	2
		- Dimensions: Ø290 mm 180x260x370 mm - Section 3x1,5 mm2 - outdoor use - Tension: 220-250V AC - Protection IP: IP44 - Current amperage: 4x16 A - Frequency: 50-60 Hz - Material: steel frame		
B9-1	Accessories for Hammer drill (Drill bit, chisel shank type SDS-plus)	Expected characteristics: (compatible with hammer drill model selected) Set includes of tools including: drills Ø 6 mm, Ø 8 mm. Ø 10 mm, Ø 16 mm for concrete Pointed chisel, Flat chisel, Cut off chisel (Max chisel diameter for concrete hammering Ø 26) Hole saw (Max. diameter for concrete drilling Ø 68 mm)	set	2
B10-1	Grinders : die grinder	Expected characteristics: - Input wattage: 750 W - No-load speed: 7000-28000/min - Collet chuck: 6 mm (1/4") - With Spanner wrenches - Voltage: 220V	unit	80

B11-1	Grinding wheels for steel	Technical specifications Grit: A36P Depressed Center Bore 22.23 mm Ø 125 mm Thickness 6 mm	unit	10
B11-2	Flap disc for steel	Technical specifications Grit #A60 Shape.A Disc Ø 125mm	unit	10
B11-3	Abrasive cutting disc for steel	Technical specifications Grit: A36P Depressed Center Bore 22.23 mm Ø 125 mm Thickness 2,5 mm	unit	10
B14-1	Blade for jig saw	Expected characteristics: Compatible with Jig saw selected Max. thickness of sheet metal 6 mm Min. thickness of sheet metal 2 mm Tooth spacing 1,8 mm -Total length 76 mm	unit	10
B15-1	Blade for reprocating saw (Saber saw)	Expected characteristics: Compatible with reprocating saw selected For cutting Pipes, Sheet metal, Steel Tooth spacing 1,8 mm-3,2 mm Width 19 mm - Max. thickness of sheet metal 8 mm	unit	20

		Max. pipe diameter 100 mm - Min. thickness of sheet metal 1 mm Thickness 0,9 mm - Total length 150 mm		
B16	Workshop vacuum cleaner wet and dry	Expected characteristics: Air flow (l/s) 67 -Vacuum (mbar/kPa) 200 / 20 Container capacity (l) 27 - Max. rated input power (W) max. 1380 Standard nominal size: 35 - Cable length (m): 7.5 Sound level (dB(A)): 72 - Container material: Plastic Frequency (Hz): 50 - 60 - Voltage (V): 220 - 240 Equipment to include: Suction hose, 2.5 m - Metal suction tube, 2 x 0.5 m Filter bag, Paper - Wet and dry floor tool, 300 mm Crevice nozzle - Cartridge filter	unit	2
B19	Electricity Power Generator Motor Educational Toy 1: Hot Air Stirling Engine Model	Description: - Product Name: Stirling Engine Model Model: 818153 - Size: 16.5x9x98cm/6.49"x3.54"x3.85" - Flywheel Diameter: 60mm/2.36" - Drive Wheel Diameter: 25mm/0.98" - Cylinder inner diameter: 16mm/0.62" - Color: Silver - Material: Aluminum Alloy + Zinc Alloy + Pyrex Glass - Voltage: 3-5V	unit	4

B20	Electricity Power Generator Motor Educational Toy 2: Mini Hot Air Vertical Stirling Engine Motor	Description: - Name: Mini Hot Air Stirling Engine Motor - Material: Aluminum alloy, Brass, Glass - Speed: 1300~1500 RPM - Bottom Diameter: 54mm - Height: 135mm	unit	4
C3-1	Metal Cutting Band saw Blade	Finishing Sandblasted Width 27 mm Length: 3m Material Cobalt M-42 steel Compatible with the selected Band saw		3
C4-1	Sanding belt for Pipe Notches	Product Features Grit 40 Band width 100 mm Band length 2000 mm Applicable with the selected Pipe notcher		10

C6	Pedestal Drilling	Expected caracteristics:	1
	Machine	- Drilling capacity in steel : 20 mm	
		- Morse taper in sipder: 2	
		- Spindle traverse: 125 mm	
		- Vertical adjustment on spindle head: 425 mm	
		- Pillar diameter: 76,2 mm	
		- distance between centre of spindle and column front: 200 mm	
		- Max. distance between spindle and table: 300 mm	
		- Max. distance between spindle and base: 1015 mm	
		-Table working surface: 370 mm (with coolant gutter)	
		- Base working surface: 385x375 mm	
		- 5 spindle speeds	
		- Range od spindle speeds: 375-700-1170-1900-3200 rpm	
		- Hand feed	
		- Power of the spindle drive motor: 0.75kW/1HP 1400rpm 415V AC,	
		3Ph 50Hz	
		Equipment to include:	
		- Drill chuck with key and arbor	
		- Coolant pump 0.09kW/0.125 HP	
		- Machine lamp	
		- Reduction sleeves MT 2-1	
		- D.O.L. Starter with No Volt Coil	
		- Drill press vice (width of jaws 125 mm, opening of jaws 140 mm, depth	
		of jaws 40 mm)	

C6-1	10 Piece Metric Morse Taper 2 Drill Bit Set	Industrial dark blue finished, HSS Morse taper number 2 shank drill set Individual sizes: 14.5, 15, 16, 17, 18, 19, 20, 21, 22, & 23 mm	3	
C7	Bench Drilling Machine	Expected caracteristics: - Drilling capacity in steel 13 mm - Morse taper in sipder 1 - Spindle traverse 100 mm - Vertical adjustment on spindle head 425 mm - Pillar diameter 57.15 mm - distance between centre of spindle and pillar front 149 mm - Max. distance between spindle and table 300 mm - Max. distance between spindle and base 500 mm - Table working surface 200x200 mm - Base working surface 180x210 mm - 4 spindle speeds - Range of spindle speeds 480-820-1320-2080 rpm - Hand feed - Power of the spindle drive motor 0.37kW/0.5HP 1425rpm 415V AC, 3 phases 50 Hz With accessories: - 13mm Drill chuck with arbor - Coolant pump 0.09kW/0.125 HP	4	

		 - Machine lamp - Reduction sleeves MT 2-1 - D.O.L. Starter - Drill press vice (width of jaws 100 mm, opening of jaws 110 mm, depth of jaws 35 mm) 	
C15-1	Pedestal Mounted Grinding Machine	Expected characteristics: - number of positions: 2 - Type of positions: grinding wheels - size of grinding wheels: Ø200x25xØ20 - Motor: 400V 1,1kW (1,5hp) - 2 Turning speeds 1400/2800 rpm (15/30 m/s) Equipment to include: - with pedestal and grinding wheels	2
C15-11	Bench & Pedestal Grinding Wheels	size of grinding wheels: Ø200x25xØ20 Wheel type: -1 for carbon steel, Grit: 80	12
C15-21	Bench & Pedestal Grinding Wheels	size of grinding wheels: Ø200x40xØ20 Wheel type: -1 for carbon steel, Grit: 80	2
C15-3	Diamond Grinding Wheel Dresser	Suitable For: White corundum corundum and silicon carbide ceramics and resin bonded grinding wheel dressing	1
C16-1	Wheel cutter	Cutter diameter 110 mm - $Z = 24$ Suitable for : Belleving machine selected	1

C21-1	Lot of replacement cutting tools for CNC lathe	Set of carbide tools supports and inserts carbide	2
C23	Conventional Lathe	Expected characteristics: - Tip height 150 mm - Allowable diameter above the bench 300 mm / above the transverse slide 180 mm / in the broken 430 - Distance between centers 750 mm - Width of the bench 181 mm - Spindle motor power 1.1 Kw - Type of spindle motor asynchronous - Spindle bore 38 mm - Spindle speed 75 to 1400 RPM - 9 gears - Spindle nose D1 - 4 " - Cone of spindle CM5 - Speed of longitudinal advances 0.078 to 1,044 mm/tr - Advanced cross-cutting speeds 0.018 to 0,238 mm/tr - Thread - Metric thread (nb) 0.45 to 10 mm - 40 Thread from 2 to 14 / inch - Transverse slideway stroke 175 mm - Small slide stroke 76 mm - Type of turret: quick change type E5 - Quill stroke 90 mm	2

		 Cone morse of the tailstock CM3 Power supply Three-phase 380V Equipment to include: Chuck 3 Jaws diameter 160mm Chuck 4 Jaws diameter 200mm Clamping plate diameter 250mm 2 axes visualisation with glass scales Dry point / Fixed steady / Bezel has follow / Rotating tip 	
C23-1	Lot of replacement cutting tools for Conventional lathe	Set of carbide tools supports and inserts carbide	2
C23-2	Lot of replacement cutting tools for Conventional lathe	Set of tools for conventional lathe	2
C24	Conventional Milling Machine	Expected characteristics: - Longitudinal race X 560 mm - Cross-running Y 200 mm - Vertical travel Z 360 mm - Grooves (w. x spacing x nb.) 14 x 44 x 5 mm - Distance (vertical) spindle nose / table 70-420 mm - Cone of spindle SA40 - Pin stroke 120mm - Head type Bridgeport	2

		- Type of transmission = pinion - Spindle speed 115 at 1750 RPM - 8 gears - Spindle motor power 0.85 / 1,5 Kw - Rapid advances (X/Y) 0.4 / 0.4 / 0n4 m/min - Electrical installation Kw 380V 3 phases Equipment to include: - Manual centralized lubrication system - Viewing 3 axes - Milling vise - Clamping Kit	
C24-1	Lot of replacement cutting tools for Conventional Milling Machine	Set of carbide tools and inserts carbide for Conventional milling machine	2
C24-2	Lot of replacement cutting tools for Conventional Milling Machine	Set of tools for Conventional milling machine	2

C25-1	Vertical Band saw Blade	(5/8 Tooth Count M42 Bi-Metal) Suitable For: the selected vertical band saw		6
D1	Welding Smoke Filter Unit - 2 Arms	Expected characteristics: - 2 exhaust arms - 2 filter stages - Filter method: Disposable filter - Filter surface: ca. 17 m2 - Extraction capacity: 2 x 700 m³/h - Motor power: 1.1 kW - Power supply: 3 x 400 V / 50 Hz - Rated current: 2.3 A - Control voltage: 24 V, DC	unit	6
D2	Welding Training Table with drawer	Expected characteristics: - Robust steel profile construction - Two-section work surface: iron bar grating and sheet steel support surface with refractory material	unit	12

		- Dimensions 600 x 600 x 800 mm (WxDxH) - including forced position welding fixture		
D3	Transparent Welding Booth kit	Expected characteristics: - Dimension 1800 x 2400 x 3.5 mm (HxWxThick) - 2 different colors (12 of each) - Protective Material Transparent (Vinyl or PVC) - Withstand Temp. 150 Degrees F - Material Weight 0.4 kg/m2 - With Grommet - Placement: 30 cm Centers on Four Sides - Front Door to be Curtain. Other Three Sides fixed Equipment to include: 4 Curtains, 25 mm round Tube Steel Curtain Frame, Snap Locks, Nylon Ties, Steel Rings	unit	12
D4	Arc Welding Generator equipped	Expected characteristics: - Mains voltage 1 x 230 V (50/60 Hz) - Max. effective primary power 15 A - Max. primary power 24 A - Max. apparent power 5,52 kVA - Slow blow mains fuse 16 A - Cos Phi 0,99 - Current range 10 – 150 A - Welding current range at 10 min./40°C 35% 150 A	unit	16

		 Welding current range at 10 min./40°C 100% 90 A Open circuit voltage 96 V Degree of protection IP 23 		
D4-1	_	Electrode rutile (EC4102) Ø 2,5 Universal rutile electrodes for welding general purpose structural steels, steels and shipbuilding steel tubes. Also used for all types of maintenance. Weldability in all position	pkges	30
D4-2	Electrodes, Arc Welding Consumables	Electrode rutile (EC4102) Ø3.2 Universal rutile electrodes for welding general purpose structural steels, steels and shipbuilding steel tubes. Also used for all types of maintenance. Weldability in all position	pkge	30
D4-3	Electrodes, Arc Welding Consumables	Electrode Basique 3218 Ø 2.5 Universal Basic. Low Hydrogen rate – easy to weld in all positions – High toughness and CVN notch energy rate til -46°C	packe ge	30
D4-4	Electrodes, Arc Welding Consumables	Electrode Basique (3218) Ø3.2 Universal Basic. Low Hydrogen rate – easy to weld in all positions – High toughness and CVN notch energy rate til -46°CElectrode Basique (3218) Ø3.2 Universal Basic. Low Hydrogen rate – easy to weld in all positions – High toughness and CVN notch energy rate til -46°C		30

D5	MIG MAG Welding Generator (With Earth Clamp)	Expected characteristics: - Power supply 3x230 / 400 V 50/60 Hz - Power at primary (60% Duty cycle) 8 kVA - Welding current range Min-Max 30–300 A - Number of steps 14 - Protection Rating IP 22 - Insulation Classification H - Welding current at 40°C Duty cycle 35% 290 A - Welding current at 40°C Duty cycle 60% 225 A - Welding current at 40°C Duty cycle 100% 175 A - Number of feed rolls 4 - Polarity inverter on front panel yes - Spot welding timer		8
D5-1	MIG MAG welding consumables	MIG/MAG Solid Wires (CastoMag 45203) Ø 1,0mm Solid wire for welding non- carbon steels and low alloy .	Pack of 15 Kg	30.00
D5-2	MIG MAG welding consumables	MIG/MAG Solid Wires (CastoMag 45203) Ø 1,2 mm Solid wire for welding non- carbon steels and low alloy .	Pack of 15 Kg	30.00

D5-3	MIG MAG Accessories consumables		set of 10 units	3.00
D5-4	MIG MAG Accessories consumables		set of 10 units	3.00
D5-5	MIG MAG Accessories consumables	Nozzle 16/360	set of 10 units	3.00
D5-6	MIG MAG Accessories consumables	Black diffuser for torch/360	set of 10 units	3.00
D5-7	MIG MAG Accessories consumables	Support for torch contact tube.M8/360	set of 10 units	3.00
D5-8	MIG MAG Accessories consumables	Sheath for welding steel length 4 m Ø 1,0-1,2		12.00

D6-1	TIG Consumables compatible with Generator and Torch	TIG filler rods Ø 1,6 TIG filler rods for fabrication welding mechanical structural steel assemblies. TIG filler metal for welding of steel constructions of general and common usage or similar: S235 – S355		20.0
D6-2	TIG Consumables compatible with Generator and Torch	TIG filler rods Ø 2,0 TIG filler rods for fabrication welding mechanical structural steel assemblies. TIG filler metal for welding of steel constructions of general and common usage or similar: S235 – S355		20.0
D6.02	TIG Consumables compatible with Generator and Torch	TIG filler rods Ø 2,4 TIG filler rods for fabrication welding mechanical structural steel assemblies. TIG filler metal for welding of steel constructions of general and common usage or similar: S235 – S355		20.0
D6-3	TIG Consumables compatible with Generator and Torch	Tungsten Electrode WS2 Ø 1,6	pckge	20.0
D6-4	TIG Consumables compatible with Generator and Torch	Tungsten Electrode WS2 Ø 2,4		20.0

D6-5	TIG Consumables compatible with Generator and Torch	TIG filler rods Ø 1,6 TIG filler rods for fabrication welding mechanical structural steel assemblies. TIG filler metal for welding of steel constructions of general and common usage or similar: S235 – S355		20.0
D7	Mobile Filter Units - 1 Arm	Expected characteristics: - with 1 flexible exhaust arm Ø 150 mm x Length 2 m - Filter stages 3 - Filter method: Disposable filter - Filter surface: ca. 13 m2 - Extraction capacity: 950 m³/h - Motor power: 1.1 kW - Power supply: 1 x 230 V / 50 Hz - Rated current: 6.7 A - Control voltage: 230 V, AC	unit	2
D8	Arc cutting Welding Table	Expected characteristics: - Robust grid-type material support - Integrated slag tray - To be connected to filtration system - Dimensions 1000 x 800 x 850 mm (WxDxH) - Connection spigot 160 mm	unit	2

D9	Protective Screens with Welding curtain	Expected characteristics: - Width 1450 mm - Height 1900 mm - Thickness 0.4 mm - 2 different colors, 12 units of each color (Green, red) - Protective Material against radiation, welding arcs and spatter	unith	12
D10	Plasma cutting welding equipment	Expected characteristics: - Mains voltage 3 x 400 V ± 15% - Mains fuse 16 AT - Cutting current 20 - 60 A - Pilot current 20 A - Cutting current at 40% 60 A - Cutting current at 60% 50 A - Cutting current at 100% 40 A - No-load voltage 320 V - Power factor cosφ 0,9 - Max. cutting thickness (steel) 30 mm - Protection class IP 23 - Air consumption 130 l/min ± 20% at 5.5 bar - Compressed air pressure min 5 bar	unit	2
D10-2	Plasma cutting Consumables compatible with Generator and Torch	Torch compatible with generator 6m length	unit	6

D10 -3	Plasma cutting Consumables compatible with Generator and Torch	Electrodes packets	unit	6
D10 -4	Plasma cutting Consumables compatible with Generator and Torch	2 Gas diffuser torch		6
D10-5	Plasma cutting Consumables compatible with Generator and Torch	5 Tuyères 1.1 mm 50/60 Amp		6
D1O-6	Plasma cutting Consumables compatible with Generator and Torch	1 Buse Ext.Coupe contact 40/60 Amp		6
D11	Air Compressor	Expected characteristics - Pump air displacement: IN 40 m³/h (ie 670 l/mn) - OFF 31.5 m³/h (ie 525 l/mn) - Motor 7.5 HP 5,5 kW - Tank size 300 liters - Pressure 11 bars max - Voltage 400 V three-phase		3

D12-1	Welding table	Expected characteristics: - Solid mounting surface with flatness of +/0025" - Dimension 39" x 39" - High quality steel - Brinell Hardness 140~160 - 2 ton weight capacity - for Industry Standard 28mm Mounting holes - 100mm hole spacing Including: Table Oiler, Brush and cleaning stone	2
D12-2	Welding Table accessory kit	Accessories to include: - 4 x locating angle square - 4 x locating angle square 2 - 2 x locating leveling ruler - 2 x V-shape locating piece - 6 x wrench locking pin - 4 x flat head quick locking pin - 2 x fixed clamping piece - 2 x adjustable clamping piece - 2 x dogree inclined handle - 2 x clamping piece with base - 2 x toggle clamp with base - 3 x hexagonal wrenches - 2 x nylon brushes - 2 x oil stone - 2 x oil pot	2

D13	Portable Gas Welding	Expected characteristics	2
	& Cutting Set	Complete kit for gas welding and cutting (exclude gas cylinders)	
		including:	
		- 1/32" A-FN Nozzle	
		- 3/64" A-FN Nozzle	
		- S/S Oxygen 2G Regulator	
		- Cup Spark Lighter	
		- Nozzle Cleaners (Red Lip)	
		- Oxygen and Acetylene Flashback Arrestor	
		- D/H Cutting Attachments	
		- No.2, 3, 5, 7 L/wt Nozzle	
		- S/5 Acetylene 2g Regulator	
		- Panorama Coloured Goggles Indirect Shade 5	
		- 1/4" x 5M Oxy Fitted Hose - 6mm	
		- 1/4" x 5M Acet - Fitted Hose - 6mm	
		- DF Combination Spanner	
		- D/H Mixer	
		- D/H Shank	
		- Portable Trolley	

D14	Portable Oxy/Acetylene	Equipment to include:	2
	(Oxy-Fuel) welding	• 1 Oxygen Cylinder 2,3 m3	
	equipment and Cutting	• 1 Acetylene Cylinder 1,6 m3	
	Set	Welding torch	
		• Cutting torch	
		Oxygen and Acetylene Regulator	
		• set of 5 oxyacetylene-fuel 100-400 l/h	
		• 2 Flashback Arrestors	
		• 2 x 5m - 6,3x11mm Hose OX/AD	
		• 2 quick fittings male and female	
		• 1 Gas Cylinder Trolley	
		Welding Goggles	
		Triple Flint Striker	
D15	Spot Welding	Expected characteristics:	1
		- automatic regulation of the spot welding current and time according to	
		the material thickness	
		- choice between continuous and pulse operation	
		- arms pressure adjustable from 40 kg to 120 kg	
		- handgrip made out of thermic isolating material	
		- thermal protection	
		- 2 phase Mains voltage 400V	
		- Mains frequency 50/60Hz	
		- Max. absorbed power 13 kW	
		- Mains fuse 16 A	
		- Power factor 0,9 cosphi	

		- Max. spot-welding thickness on two sides 2 + 2 mm - Protection class IP20	
E1	Metrology-control Cas 10 Tools (for Trainers)	 caliper 1/50 mm (capacity 200 mm). micrometer 1/100 mm (capacity 25 mm). micrometer 1/100 mm (capacity 25 - 50 mm). depth gauge 1/50 mm (capacity 160 mm), fine adjustment by return screw 	6
		 simple square 150 mm (accuracy class 1). flanged square 150 mm (accuracy class 1). straight scriber 150 mm. carbide scriber stainless rule 300 mm. punch Supplied in case L 410 x D 280 x H 40 mm. 	
E2	Blade-metric-feeler- gauge-set-05-1mm 20 blades	Including • 20 Blade Metric Feeler Gauge Set .05 - 1mm • 100 mm long taper blades • Each blade marked with size and folds into a steel case with thumb screw. • 20 metric blades size: 0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95 and 1.0mm	8
E2	Blade-metric-feeler- gauge-set-05-1mm 20 blades		32

E4	Caliner - 300 mm (12")	Expected characteristics	2
	Caliper	- Measure Range 300 mm / 0-12 inches	
	Inch/Metric/Fractions	- Resolution 0.01 mm / 0.0005 in	
		- Accuracy 0.02 mm / 0.001 inch	
		- Display 20 mmx 50 mm (3/4"x 2") extra large LCD	
		Display 20 min 30 min (3/1 x 2) extra large LeD	
E5		Expected characteristics	2
		Carbide tipped scriber.	
	C-1: 200 (0!!)	• Fine adjustment range 4 mm. Accuracy ± 0.03 mm / 0.001 "	
	Caliper - 200 mm (8")	Material Stainless Steel	
	Vernier Height Gauge	Measurement Range 0 to 200 mm	
		• Resolution 0.02 mm	
		• Reading 0.02 mm	
			4
E6		Expected characteristics	1
		Carbide tipped scriber	
		• Main scale adjustment range 15 mm.	
		Vernier adjustment range 4mm	
	Vernier Height Gauge	• Accuracy ± 0.04 mm / 0.002"	
		Material Stainless Steel	
		Measurement Range 0 to 300 mm	
		• Resolution 0.02 mm	
E7	Depth Gauge 0-150	Expected characteristics	4
	mm/0-6''	• Depth Gauge 0-150 mm / 0-6"	
		• Product Type Digital Depth Gauge	
		• System of Measurement Imperial	
		• Resolution 0.01 mm	
		100000000 0.01 MMM	

E8	Depth Gauge - Set of 150 mm Depth Micrometer	Expected characteristics • Interchangeable rod depth micrometer on flatness of reference face • Rod diameter 4 mm. Measuring length per rod 25mm. Instrument error ± 3 μm • Measurement Range 0-150 mm • Micrometer Head Feed +/- 0.003 mm	unit	2
		 Graduation 0.01 mm Display Type Analogue		
E9	Rigid Steel Rules - 200 mm Rigid Rustless Rule Round End	Expected characteristics • Hook Type Hanging Hole • Surface Finish Satin-Chrome • Length 200 mm Wight 18 mm • Metric subdivided to 0.5 mm and 1 mm	unit	32
E10	Rigid Steel Rules - 600mm Rigid Rustless Rule Round End	Expected characteristics • Hook Type Hanging Hole • Surface Finish Satin-Chrome • Length 600 mm Width 25 mm • Metric - subdivided to 0.5 mm and 1 mm	unit	4
E11	Rigid Steel Rules - 300mm Rigid Rustless Rule Square End	Expected characteristics • Hook Type No Hole • Surface Finish Satin-Chrome • Length 300 mm Width 25 mm	unit	2

E12	Square - 100mm (4") Engineers Square	Expected characteristics • Grade B • Shape Square • Size 100 mm • Length 100 mm • Tolerance +/- 0.030 mm Case included	unit	22
E13	Square - Basic flanged squares 100x70 - Class II	Expected characteristics • Screwed flange. Dimensions 100 mm x 70 mm	units	22
E14	Square - Basic flanged squares 300x200 - Class II	Expected characteristics • Screwed flange. Dimensions 200 mm x 300 mm	n	2
E16	Square - 300 mm (12") Engineers Square	Expected characteristics • Size 300 mm • Tolerance +/- 0.040 mm • Shape Square • Length 300 mm • Grade B Case included	unit	4
E18	Steel scriber 210 mm length	Expected characteristics Double ended, Steel point. Overall length: 210 mm.	unit	38

E19	Bevel - Stanley 230 mm (9 in) Sliding Bevel	Expected characteristics • Sliding blade in hardened blued steel • Chrome plated metal locking lever to secure blade • Plastic moulded stock with accurately machined face • Size 230 mm (9 in)	set	2
E20	Digital multimeter	Expected characteristics Digital multimeter, 3 1/2-digit, 20 A AC/DC		4
E21	Set of Dial Gauge with Hinged Magnetic Base Set	Expected characteristics • Dial gauge with the hinged magnetic holder • Dial Gauge to 1/100 mm • Radius of action 280 mm. • Vertical tear strength 600 N (60 kg). • Threading Ø M8. • Base 50 x 55 x 60 mm	set	4
E22	Magnetic Level	Expected characteristics - Thickness 25 mm, Length 600 mm, High 54 mm - Magnetic levels, 1 machined sole plat - In reverse position, accuracy 0.5 mm/m. - Fitted with a vertical vial, horizontal vial, and a declivity vial.	unit	1
E23	Radius Gauges	Expected characteristics - Radius Gauge 1-7 mm, Engineers Metric, 32 leaves, Convex & Concave - Number of Blades : 32	set	10

		7,50 - 8,00 - 8,50 - 9,00 - 9,50 - 10,00 - 10,50 - 11,00 - 11,50 - 12,00 - 12,5 - 13,00 - 13,50 - 14,00 - 14,50 - 15,00		
E24	Screw Pitch Gauges	Content set 60° cutting gauge + 25 blades 0,25 - 0,30 - 0,35 - 0,40 - 0,45 - 0,50 - 0,60 - 0,70 - 0,75 - 0,80 - 1,00 - 1,25 - 1,50 - 1,75 - 2,00 - 2,50 - 3,00 - 3,50 - 4,00 - 4,50 - 5,00 - 5,50 - 6,00 - 6,50 - 7,00		10
E25	Dry Tip Scriber	Expected characteristics High 245 mm Opening 200 mm	unit	38
E26	Bevel protractor	Expected characteristics •Stainless steel protractor with brass locking nut	unit	16
E27	Bevel protractor 300 mm (12") (for Trainers)	Expected characteristics • High-precision angle . Minimum reading 5". • Size 300 mm • Range 90° • Material Stainless Steel	unit	8
E28	Tape measure - 3 m/10'	Expected characteristics • 3M/10' Nylon Coated Double Sided Steel Tape • Overall Depth 27 mm • Frame Material ABS • Coating Nylon	unit	14

		Overall Width 60 mm Special Features Belt Clip		
E29	Tape measure - 8 m/26'	Expected characteristics Overall Depth 38 mm Frame Material ABS Coating Nylon Overall Width 93 mm Special Features Belt Clip	unit	2
E30	Welding Gauge - Weld Fillet Gauge	Expected characteristics • Size Range 3.2 - 25.4 mm • Number of Pieces 7 • Product Material 304 Stainless steel	unit	2

E32	Cast Iron V-Blocks	Expected characteristics - Length 60 mm - Width 120 mm - Height 100 mm - Max. workpiece Ø 8 - 90 mm - Mass 6.5 kg - Parallelism between V-groove and base surface 16 μm - Hardness: 180-250 HBW - Difference of the height of the pair 16 μm	unit	2
E33	Cast Iron Surface Plates Class 2 400 x 250 mm	Expected characteristics • DIN 876. • Class II. • Dimensions 400 x 250 mm	unit	2
E34	Steel V-Blocks	Expected characteristics • DIN 876. • Pair of vees with 4 90 degree notches. • Paired vees, identification number punched on the upper face. • Dimensions 20 x 30 x 40 x 50	unit	2
G1-1	Clothes Locker blue color	Expected characteristics - organised in 3 columns of 2 compartments - Aeration in each compartment - Dimension H 1980 x W 660 x D 500 mm - Columns Interior dimension H 950 x W 185 x D 475mm - Frame grey - doors blue	unit	6

G1-2	Clothes Locker red color	Expected characteristics - organised in 3 columns of 2 compartments - Aeration in each compartment - Dimension H 1980 x W 660 x D 500 mm - Columns Interior dimension H 950 x W 185 x D 475mm - Frame grey - doors red	unit	6
G2	Resettable Combination Padlocks (3 differents colors)	Expected characteristics - Solid Aluminum body with anodized finish - Resettable 3 digit combination code - Solid steel shackle - Width 1-7/32" - 3 differents colors : yellow, green, orange	utit	38
G3	Mobile Stockers for Bins	Expected characteristics - Dimension H 1405 x L 900 x W 610 mm - 10 shelves and 36 bins (12 blue, 12 red, 12 grey bins) - Bins exterior dimensions D 355 x L 210 x H 160 mm	Unitu n8it	4
G4	Metal Workshop Shelving for mid- weight loads	Expected characteristics - with 3 levels adjustable every 50 mm - Beams with chipboard cover panels (19 mm) - Usable L 2000 mm, H 2100 mm - Depth 600 mm - Dimension H 2100 x L 2000 x D 600 mm - Max. Load 400 kg - Floor Novopan thickness 19 mm		6

G5-1	180 Bins 95X120 with removable dividers (or 6 lots of 30 units)	Expected characteristics - Depth 600 mm - Height 95 mm - Length 120 mm - 4 different colors: 30 blue, 30 red, 30 green and 30 yellow - with 7 transversal dividers	20
G5-2	90 Bins 95X240 with removable dividers (or 6 lots of 15 units)	Expected characteristics - Depth 600 mm - Height 95 mm - Length 240 mm - 4 different colors: 15 blue, 15 red, 15 green and 15 yellow - with 7 transversal dividers	10
G5-3	60 Bins 95X120 with removable dividers (or 6 lots of 10 units)	Expected characteristics - Depth 600 mm - Height 150 mm - Length 240 mm - 4 different colors: 10 blue, 10 red, 10 green and 10 yellow - with 4 transversal dividers	6
G8	Rolling Waste Bin	Expected characteristics - Lid with 2 handles - Weather and UV resistant - With 2 fixed wheels with rubber tyres diameter 200mm and metal axle (supplied in parts) - 3 different colors: 4 red, 4 green and 4 yellow	2

Н6	Ear Muff	Expected characteristics - To be combined with other equipment - Headband SNR=27dB, H=32dB, M=25dB, L=15dB	4	
H7	Safety Helmet	Expected characteristics - Adjustable headgear and sweatband	8	
Н8	Protective Eyewear clear (for grinding)	Expected characteristics - To fit right over regular prescription glasses - With adjustable temples	28	
H9-1	Handling gloves - size 8	Expected characteristics - Pair of gloves palm cow flower - Back crust	10	
H9-2	Handling Gloves - size	Expected characteristics - Pair of gloves palm cow flower - Back crust	20	
Н9-3	Handling Gloves - size 10	Expected characteristics - Pair of gloves palm cow flower - Back crust	10	
H10	Ear Protection	Expected characteristics - Soft foam earplugs for maximum comfort and low pressure inside the ear -Smooth, dirt resistant surface for better hygiene, durability and comfort	2	

I1	Hand Pallet Truck	Expected characteristics • Loading capacity 2.2 TON •Size : Widht standard pallet dimensions / Lenght 1165 mm	1
I5	Wheelbarrow With Pneumatic Wheel	Expected characteristics Capacity 85 l - Length 148cm x Width 67cm x Height 58cm - Longer 30mm frame - Handle grips - Metal disc rim on wheel - Frame epoxy coated (Black) - Galvanised tray - Nylon looking nuts - Axle bore: 14mm	2
I6	Folding Aluminium Steps	Expected characteristics Width 0,54 m x Depth 1,42 m x Overall height : 2,38 - Number of treads : 7 - Platform height : 1,47 m	1
I 7	Folding stepladder with 3 steps	Expected characteristics High platform: 690 mm Working height 2200 mm Step L.360 x D.230 mm Dimensions folded: 550 x 70 x 1120	1

I 8	Universal sack truck with pneumatic wheels	Expected characteristics •Plate can be blocked in a vertical position using the hook. •Inflated pneumatic wheels. •Load 300 kg. •Overall dim. H1120 X L510 X P300 mm. •Dim plate L 345 X D 300 mm	1
I 10-1	Gravity Roller Conveyor 18 Inch overall width Straight section 5 feet lenght	Expected characteristics WIDTH: 18 in. overall. ROLLERS–1-3/8 in. dia. x 18 ga. galvanized steel FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel channel with bolt-in cross members. AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end. LENGTHS–5 ft. straight sections.	10
I10-2	Gravity Roller Conveyor 18 Inch overall width Straight section 10 feet lenght	Expected characteristics WIDTH: 18 in. overall. ROLLERS–1-3/8 in. dia. x 18 ga. galvanized steel FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel channel with bolt-in cross members. AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end. LENGTHS / 10 ft. straight sections.	5
I 10-3	Gravity Roller Conveyor 18 Inch overall width Curve section 90°	Expected characteristics WIDTH: 18 in. overall. ROLLERS–1-3/8 in. dia. x 18 ga. galvanized steel FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel channel with bolt-in cross members.	55

		AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end. CURVES; 90° - 42" Outside Radius Roller Centers: 3"	
I10-4	Gravity Roller Conveyor 18 Inch overall width Curve section 60°	Expected characteristics WIDTH: 18 in. overall. ROLLERS–1-3/8 in. dia. x 18 ga. galvanized steel FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel channel with bolt-in cross members. AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end. CURVES; 60° - 42" Outside Radius Roller Centers: 3"	2
II 10-5	Gravity Roller Spur Conveyor 18 Inch overall width Curve section 90°	Expected characteristics WIDTH: 18 in. overall. ROLLERS–1-3/8 in. dia. x 18 ga. galvanized steel FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel channel with bolt-in cross members. AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end. SPUR ANGLE- 90° right hand	3
I 10-6	Gravity Roller Spur Conveyor 18 Inch overall width Adjustable Tripod Stands	Expected characteristics Adjustment Height Top of Conveyor: 24"-40" Capacity data: 350 lbs. with 180 in./lbs. of torque on locking screw.	25

K1	Videoprojector	Expected characteristics: - min. 2000 Lumen - Resolution min. 1024*768 - Standard Focal - VGA HDMI Connectivity - Light LED	2	
K2	Whiteboard with Folding Flaps	Expected characteristics • Magnetic white enamelled surface • writable with dry erase markers • antacid and scratch resistant • 2 flaps with hinged mechanism, writable on the front and rear • open table dimensions L 2400 x H 900 mm • Large pen tray at the base of the board • Large pen tray at the base of the board	2	
K3	Auxilary Conference Tables for classroom	Expected characteristics - For individual use or auxiliary table - Dimension H 740 x L 70s0 x W 600 mm	8	
K4	Trainees Conference Tables for Trainees	Expected characteristics - For individual use (2 trainees) or meeting classroom - Dimensions H 740 x L 1200 x W 600 mm	16	
K5	Chairs for Classroom	Expected characteristics - Chair seating Height 440 mm	38	

K6	Office Cupboard	Expected characteristics - With 2 doors and keylock - Dimensions H 1980 x L 1020 x W 450 mm	8
K 7	Conference Tables for Trainers Desk	Expected characteristics - For individual or meeting use - Dimensions H 740 x L 1400 x W 600 mm	6
K8	Chairs for Trainers Desk	Expected characteristics - Robust and comfortable - Chair seating Height 490 mm	6
K9	Medicine Cabinet	Expected characteristics - 1 simple door with keylock - Dimensions H 465 x L 330 x W 165 mm - Net volume 0.02 m3 - Material Epoxy metal - 1 shelve - 2 compartments	2
K10	Industrial Drawing Kits	Including - 1 A3 drawing board - 2 parallel rules and 2 corner clips - Quick release paper clip - Parallel rule with STOP / GO locking / unlocking action, marked in centimeters on both sides - Locking mechanism of the cutting head for adjustment of the ruler and free rotation - Square set with a high-end plastic protractor	16

K 11	Magnetic Tracing Set	Expected characteristics - Unbreakable plastic yellow - graduated (cm and inch) - magnetic for white board - with removable black handle Including - Ruler 1 m - Square 60° 50 cm - Square 45° 60 cm - Protactor 180° 50 cm	16
K12	Magnetic Tracing Set	Expected characteristics - Unbreakable plastic yellow - graduated (cm and inch) - magnetic for white board - with removable black handle Including - Ruler 1 m - Square 60° 50 cm - Square 45° 60 cm - Protactor 180° 50 cm	2
K13	Compass for Whiteboard	Expected characteristics - Usable on white boards - Unbreakable plastic yellow - Length 50 cm.	2

		- 3 feet sucker on one branch and chalks marker on the other branch - Black removable handle	
L1-1	Server	Main features - Processor : Up to two Intel - Operating Systems: Microsoft Windows Server - Memory : 1TB max	1
L1-2	Switch	Main features - Performance: 1.0 Gbit/sec line speed with backward compatibility to 100 and 10 Mbit/sec line speed - Port Attributes: 16x copper RJ45 connections 10/100/1000Mb with auto-negotiation	1
L1-4	Set Desktop PC with screen : 20-inch	Desktop PC: 20-inch - Processor: Intel Pentium - Memory (RAM): 4GB, 24000 MHz - Hard Drive size: 500MB - Video card: Intel HD Graphics - Operating System: Windows 10 - 1 keyboard - 1 mouse - 1 color screen 20" - Microsoft Office Home & student	16

L2-1	Server	Main features - Processor : Up to two Intel - Operating Systems: Microsoft Windows Server - Memory : 1TB max	1
L3-2	Printer Ifor ocal area tutorial network for specific software applications courses	Main features Printing speed BW 30 / Colour 30 pages (A4) BW 15 / Colour 15 pages (A3) Printing method laser - RAM 128MB - Resolution 600 x 600 dpi Toner cartridge Cartridge (Black), 10,000 pages, (CMY), 6,000 pages Paper Input (standard) 230-sheet cassette/90-sheets multi-purpose tray Paper input (Option) 550-sheets x3 (Maximum paper capacity 1,970 sheets) Paper output Face down: 250 sheets Paper size from cassette A5, A4, A3 Paper size from Multi-purpose tray A5, A4, A3, 12x18 (305 x 457mm) Long Size Paper from Multi-purpose tray W (210 to 297mm), L (457.3 to 1,200mm)Power requirements 220-240V(±10%) 50/60Hz (±2Hz) Duplex paper size A5, A4, A3 Power consumption 1643W or less (max power consumption)	1
L6	Software Tutorial CAMM (Computer Assisted Maintenance Management) software (G; Ingerea Automation Xpert) accordingly	http://www.ingerea.com/Home-EN.html http://www.ingerea.com/aXpert.html	1

	workshops equipment and computer equipment		
L7	Soft ware tutorial CAMM	http://www.ingerea.com/Home-EN.html http://www.ingerea.com/aXpert.html	1
L8		http://www.ingerea.com/Home-EN.html http://www.ingerea.com/aXpert.html	1
L9	Soft ware tutorial CAPM	http://www.ingerea.com/Home-EN.html http://www.ingerea.com/aXpert.html	1
L10	soft ware theoretical& practical Knowledge hydrolic	http://www.ingerea.com/Home-EN.html http://www.ingerea.com/aXpert.html	1
L11	soft ware theoretical & practical knowledge in automation	http://www.ingerea.com/Home-EN.html http://www.ingerea.com/aXpert.html	1
P1	Industrial Workbench for Trainees	Expected characteristics: - Dimensions (HxLxW) 850 x 2000 x 750 mm - max. Load 1000 kg - Finish laminated	22
P2	Industrial Workbench with Lower Level	Expected characteristics: - Dimensions (HxLxW) 850 x 1500 x 750 mm - max. Load 1000 kg - Finish laminated	10

Р3	Industrial Workbench	•	6
	_	- Legs with plastic end caps for floor protection.	
	2 drawers	- Drawers mounted on double extension ball-bearing sliders. Opening	
	(for teachers and	100 %	
	control/measurement	- Colour blue RAL 5012	
	post)	- 2 drawer compartment 1 x 100 / 1 x 200. Central locking.	
		- Dimensions (HxLxW) 850 x 1500 x 750 mm	
		- max. Load 1000 kg	
		- Finish Beech	
P4			2
	Mobile Workbench 1 door	Mobile Workbench 1 door	
P5-1	Production Work		4
		Production Work Table with Drawer and Bins	

P5-2	Mechanical Wooden Stool (for production work table)	Expected characteristics: - without footrest - Seat height to be adjusted at 420-600 mm	4
P6	Tool cupboard width 1000 mm 2 shelves	Expected characteristics: - 2 swinging doors - Top with 24 mm edge - Color blue RAL 5012 - Dimensions: width 1000 mm, depth 500 mm, height 920 mm	2
P7	Tool Cupboard Width 500 mm 2 Shelves	Expected characteristics: - 1 swinging door - Top with 24 mm edge - Color blue RAL 5012 - Dimensions W 500 x D 500 x H 920 mm	2
P8	Tool Cupboard Width 500 mm 2 Shelves 1 Drawer	Expected characteristics: - 1 swinging door - Top with 24 mm edge - 1 drawer, height 80 mm (mounted on single extension sliders on rollers) - Color blue RAL 5012 - Dimensions W 500 X D 500 x H 920 mm	2

P9	Cabinets with Drawers	Expected characteristics: - Color blue RAL 5012 - 9 Drawers (Width 717 mm - Depth 572 mm - Total height 1000 mm): 4 drawers height 75 mm + 3 drawer height 100 mm + 2 drawers height 150 mm	2	
P10	Cabinet with Drawers and Casters	Expected characteristics: - Rolling trolley in heavy steel sheet with 5 single extension drawers (heights 50 to 200 mm). - Load 70 Kg/ drawer. - Depth 572 mm. Width 717 mm. - Total height 914 mm. - 2 fixed wheels + 2 pivoting wheels with brakes. - Wheel diam 150 mm with rubber tyre.	2	
P11	Adjustable Bench-Vices	Expected characteristics: - Stationary - Width of jaws 125 mm - Opening 180 mm - Total high 175 mm	38	
P 12	Heavy Duty Shelving Bay 1500 X 600 X 2000 mm	Expected characteristics: - Dimension W 1500 x D 600 x H 2000 mm - 4 layers per bay, each shelf to take up to 300 kg, overall shelving more than 1200 kg - Quality steel with powder coating, extra strong & durable	4	

P13-1	Storage Bins 485 x 310 x 185 mm	Expected characteristics: - Dimensions D 485 x L 310 x H 185 mm - Various colors - Made of impact resistant polystyrene - Temperature for use between -10 °C and +70 C - Larges lateral ribs for greater rigidity - Label holder at front - Large front opening to make picking easier	4	
P13-2	Storage Bins 355 x 210 x 160 mm	Expected characteristics: - Dimensions D 355 x L 210 x H 160 mm - Various colors - Made of impact resistant polystyrene - Temperature for use between -10 °C and +70 C - Larges lateral ribs for greater rigidity - Label holder at front - Large front opening to make picking easier	4	
P14	Fire Extinguisher	Expected characteristics: - 6 kg dry powder	2	
	TOTAL			

LOT 2: WORKSHOP/ CLASS ROOM EQUIPMENT LIST FOR NYAMITANGA TECHNICAL INSTITUTE

CODE	ITEM	SPECIFICATIONS	UNIT	Total Quantity
A 2	Centre punches (prick punch)	Chrome-vanadium steel forged, hardened to 52 to 58 HRc. Diameter 10 mm Length 115 mm	unit	16
A 10	Drill bits	Set 25 drills (HSS) from diameter 1mm to 13mm in a metal box	Set	4
A 11	Electrician knives	Wood handle 2 blades	unit	16
A 12	File flat with plastic handle	Length 250 mm second cut	unit	16
A 13	Files half-round with plastic handle	Length 250 mm second cut	unit	12
A 14	Files rat-tail with plastic handle	Length 250 mm second cut	unit	48
A 16	Galvanised metal bucket	Capacity 101	unit	4
A 19	Hammer - Locksmith hammer	Weight: 250g - fibreglass handle	unit	16
A 21	Hammer - Rubber mallet	Soft and hard faced, wood handle. Weight 650g	unit	16
A 28	Metallic oil can	Capacity 500 cc with flexible hose.	unit	4
A 33	Pistol grease gun	With hose and rigid pipe	unit	2
A 34	Plastic bucket	Capacity 101	unit	12
A 35	Plier - 45° angled nose inside circlip pliers	For circlips diameters 8 to 100mm	unit	16
A 36	Plier - 45° angled nose outside circlip pliers	For circlips diameters 3 to 100mm	unit	16

A 38	Plier - End-cut pliers (nippers)	size: 7" (180mm)	unit	4
A 39	Plier - linesman pliers	size: 7" (180mm)	unit	4
A 40	Plier - Lock-grip pliers	Diameter 55 mm Max clamping 620 mm Throat depth 45 mm Type Short jaws L 220 mm	unit	16
A 41	Plier - Locking twin slip- joint multiple grip pliers	Push-button adjustment with safety lock. 12-position notches. PVC grips. Length 185 mm	unit	4
A 42	Plier - needle nose plier	size: 160mm	unit	16
A 45	Plier - side-cutter pliers insulated	Width 24 mm - Length 160 mm	unit	4
A 47	Pry bar	Total length 422 mm Length of bar : 305 mm	unit	2
A 50	Saw - Compact hack saw frame and blades	Steel/resin construction. • Blade tension 80 kg. • 2 blade positions: 45° and 90°. • Takes 300 mm blade. • Dimensions (L. x W.): 385 x 145 mm.	unit	8
A 51	Scientist digital calculator solar power	All- purpose scientific calculator 12-Digit LCD	unit	16
A 52	Screwdriver - Set of insulated screwdrivers	Module of 8 - 1,000 Volt	unit	4
A 53	Screwdriver - Set of wood handle flat screwdrivers	Size : 5,5X100 - 6,5X125 - 8X150 - 10X175 - 12X200	unit	2

A 59	Set of 1,000 Volt Insulated Tools (For trainees)	1 x 200 mm combination plier 0307200 1 x 160 mm wire stripper 1107160 1 x 200 mm snipe nose side cutter 2617200 1 x 160 mm diagonal cutter 7007160 1 x 230 mm cable shear 9517200 5 x open ended spanners 10, 13, 14, 17, 19 mm 4 x VDE s/drivers 2.8/4/5.5/6.5 mm 1 x cable knife	Set	2
A 65	Soldering iron with iron stand.	Range from 15W to 40W. Rating [W] 30 Peak temp ± 10% [°] 420 Voltage\Volt 230	unit	2
A 78	Telescopic mirror with magnifying effect	Max length 850 mm	unit	2
A 79	Toolbox - Maintenance and Production tool box	 Reinforced polypropylene bin. Flexible bumpers at the angles. Aluminium handle. Storage capacity: 36 litres. 10 kg. Dimensions (L x W x H) 50.2 x 26.8 x 27.3 cm. Removable plate (L x W x H): 47.5 x 24 x 17.5 cm. 	unit	16
A 90	Wrench - Adjustable tap wrenches	Pressure-cast Zamak body. Machined and hardened clamp Tapping M14 to M20	unit	2
A 94	Wrench - Metric open-end ring wrench : set of 9	6x7 - 8x9 - 10x11 - 12x13 - 14x15 - 16x17 - 18x19 - 21x23 - 22x24	unit	2

B5	British 4 Gang Extension Leads Socket Type G - British	Expected characteristics: - Number of Sockets 4 - Mains Plug Type G - British BS1363 - Cord Length 5m - Mounting Type Keyhole Mounting, Wall Mount - Switchable - Current Rating 13A - Tension 220-250 AC - Dimension 150 x 50 x 400mm (WxHxL)	unit	4
В6	Cable Drum IP44 50m 3x 1,5 mm ²	Expected characteristics: - Power: 3200 W / 1100 W - Dimensions: Ø290 mm 180x260x370 mm - Section 3x1,5 mm2 - outdoor use - Tension: 220-250V AC - Protection IP: IP44 - Current amperage: 4x16 A - Frequency: 50-60 Hz - Material: steel frame	unit	2
В7	drills : Electric drill	Expected characteristics: • Engine type Electrical • Rated power input 750 W • No-load speed 0-900/min • Max rpm 900 /min • Chuck diameter 1,5-13 mm	unit	2

В8	drills: Cordless screwdriver and drill	Max. drill bit diameter for drilling steel 13 mm Tension / frequency 210 - 240 V / 50 - 60 Hz Including: Winding side handle Carry case product in cardboard box Expected characteristics: Engine type Cordless Battery type Lithium-ion battery voltage 14,4 V 2 Batteries capacity 2x3,0 Ah Gear quantity 2 gears No-load speed 0-350/1800 min-1 Max rpm 1800 /min Max. torque 77 Nm Number of torque stages 21 Chuck diameter 1,5-13 mm Max. drill bit diameter for drilling steel 13 mm Electric brake Forward/reverse rotation Including: Integrated LED lightning + XPT (protection against dust and rain) + Soft grip handle + Supplement for tool belt, Winding side handle + carry case + Charger	unit	2
B9	drills : Hammer drill	Expected characteristics: - Engine type Electrical	unit	1

				ı
		- Tension / frequency 210 - 240 V / 50 - 60 Hz		
		- Drill bit, chisel shank type : SDS-plus		
		- Cable length 4 m		
		- No-load speed 0-900 min-1		
		- Max rpm 900 /min		
		- Blow frequency 0-4000 min-1		
		- Max. impact energy 2.7 J		
		- Rated power input 830 W		
		- Max. drilling diameter in concrete : 16 mm		
		- Max drill bit diameter for drilling wood: 30mm		
		- Max. drill bit diameter for drilling steel: 13mm		
		- Max chisel diameter for concrete hammering : 26mm		
		- Max. hole saw diameter for concrete drilling: 68 mm		
		Expected characteristics:		
		Air flow (l/s) 67 - Vacuum (mbar/kPa) 200 / 20		
		Container capacity (1) 27 - Max. rated input power (W) max.		
		1380		
	Workshop vacuum cleaner	Standard nominal size : 35 - Cable length (m) : 7.5		
B16	-	Sound level (dB(A)): 72 - Container material: Plastic	unit	2
	wet and dry	Frequency (Hz): 50 - 60 - Voltage (V): 220 - 240		_
		Equipment to include:		
		Suction hose, 2.5 m - Metal suction tube, 2 x 0.5 m		
		Filter bag, Paper - Wet and dry floor tool, 300 mm		
		Crevice nozzle - Cartridge filter		
		Even sets della consequencia di consequencia d		
B18	Wire Portable Label Printer	Expected characteristics	unit	1
		- Power Supply: AC Power		

		 - Print Resolution: 203 dpi - Print Technology: Thermal Transfer - Application(s): Panel Identification, Facility, Wire & Cable Marking, Data Communications Labeling, General & Industrial Labeling, Safety & Maintenance Identification - Keyboard: ABC - Display: LCD - Max Label Width: 0.750" - Max Roll Length: 21' - Text Sizes: 6 (6 to 40 point font) - Color Capability: Single Color Printing - Multi-Line Print - Stand Alone Printing - Portable - Memory: Last label 		
B19	Electricity Power Generator Motor Educational Toy 1: Hot Air Sterling Engine Model	Description: - Product Name: Sterling Engine Model Model: 818153 - Size: 16.5x9x98cm/6.49"x3.54"x3.85" - Flywheel Diameter: 60mm/2.36" - Drive Wheel Diameter: 25mm/0.98" - Cylinder inner diameter: 16mm/0.62" - Color: Silver - Material: Aluminum Alloy + Zinc Alloy + Pyrex Glass - Voltage: 3-5V	unit	4

D11	Air Compressor	Expected characteristics - Pump air displacement: IN 40 m³/h (ie 670 l/mn) - OFF 31.5 m³/h (ie 525 l/mn) - Motor 7.5 HP 5,5 kW - Tank size 300 liters - Pressure 11 bars max - Voltage 400 V three-phase	unit	1
B20	Electricity Power Generator Motor Educational Toy 2: Mini Hot Air Vertical Stirling Engine Motor	Description: - Name: Mini Hot Air Stirling Engine Motor - Material: Aluminum alloy, Brass, Glass - Speed: 1300~1500 RPM - Bottom Diameter: 54mm - Height: 135mm	unit	4
E2	Blade-metric-feeler-gauge- set-05-1mm 20 blades	Including • 20 Blade Metric Feeler Gauge Set .05 - 1mm • 100 mm long taper blades • Each blade marked with size and folds into a steel case with thumb screw. • 20 metric blades size: 0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95 and 1.0mm	Set	4
E12	Square - 100mm (4'') Engineers Square	Expected characteristics • Grade B • Shape Square • Size 100 mm • Length 100 mm • Tolerance +/- 0.030 mm Case included	Unit	8

E13	Square - Basic flanged squares 100x70 - Class II	Expected characteristics • Screwed flange. Dimensions 100 mm x 70 mm	Unit	8
E18	Steel scriber 210 mm length	Expected characteristics Double ended, Steel point. Overall length: 210 mm.	Unit	16
E23	Radius Gauges	Expected characteristics - Radius Gauge 1-7 mm, Engineers Metric, 32 leaves, Convex & Concave - Number of Blades: 32 7,50 - 8,00 - 8,50 - 9,00 - 9,50 - 10,00 - 10,50 - 11,00 - 11,50 - 12,00 - 12,5 - 13,00 - 13,50 - 14,00 - 14,50 - 15,00	Set	2
E24	Screw Pitch Gauges	Content set 60° cutting gauge + 25 blades 0,25 - 0,30 - 0,35 - 0,40 - 0,45 - 0,50 - 0,60 - 0,70 - 0,75 - 0,80 - 1,00 - 1,25 - 1,50 - 1,75 - 2,00 - 2,50 - 3,00 - 3,50 - 4,00 - 4,50 - 5,00 - 5,50 - 6,00 - 6,50 - 7,00	Set	2
E27	Bevel protractor 300 mm (12") (for Trainers)	Expected characteristics • High-precision angle . Minimum reading 5". • Size 300 mm • Range 90° • Material Stainless Steel	Unit	2
E29	Tape measure - 8 m/26'	Expected characteristics • Overall Depth 38 mm • Frame Material ABS • Coating Nylon • Overall Width 93 mm • Special Features Belt Clip	Unit	2

F1-1	Roller conveyor	Base frame Electrical cabinet with electromechanical logic		1
F4-1	Study bench "belt tension"	Table tensioning device for training. Expected characteristics: - 2 pulleys with adjustable distance (from 38 to 48cm) - Belt tension adjustable by thumbwheel	unit	1
F4-2	Belt tension control instrument	Belt Tension Meter with integrated sensor Expected characteristics: - LCD display with backlight - Indicator which indicates the lifetime of the battery - Beam of light indicating the direction of the positioning of the measurement - Measurement distance (from 2-5 cm between the sensor an belt - Measurement range of 7 to 450Hz	unit	1
F5-1	Study, maintenance and testing bench for industrial pumps	Training bench for study, maintenance and testing of industrial pumps. Main components: 1 plastic tank, mini 200L with drain valve and level control 1 universal support to install a tested pump 1 PVC pressure hydraulic network 1 quick mechanical and hydraulic connection system for the tested pump 1 electromagnetic flow sensor / transmitter 2 pressure sensors / transmitters with display 1 motorized controlled valve		2

		- 1 graduated manual load valve - 1 power and control cabinet with: 1 industrial PLC with touchscreen panel, 1 variable speed drive		
F8-1	Pneumatic magnetic board with 30 extra connecting cables	Expected characteristics: - Actuators and pre-actuators (cylinders, distributors, valves) - Sensors (limit switch, pressure drop)		1
F8-2	Electro-Pneumatic magnetic board with 30 extra connecting cables	- Control and data processing (button box, indicator lights, emergency stop)		1
F10-2	Troubleshooting kit	To be ordered with the bench for grounding schemes Including ammeter clamp, leakage current generator, mobile receiver	unit	1
F20-1	Pneumatic handling line	Expected characteristics: Handling line to held parts placed on the conveyor belt by the vacuum suction grip of a first pneumatic jack, then place on the horizontal jack, graspe by the tromagnet jack undergoing a complete handling cycle before being returned to the belt. Including electric box, user's protection and pneumatic components: • 3 double effect pneumatic jacks Ø32mm. travel 250mm, • 2 5/2 electro pneumatic distributors • 1 5/3 electro pneumatic distributor • Vacuum generator to allow visual checking on the vacuum. • Jacks protection	F20-1	1

F22-1	Unit for Fault Diagnostics on Industrial Electrical Wiring	Model to produce faults at different points on a wiring frame. Equipment to include: • 1 frame on casters (two with brakes) with dimensions H 1800 x 800 x 700mm • 1 Melamine shelf 750 x 400 mm • 1 wiring frame equipped with 1 protection with two-pole fuse, 1 relay 4 poles 24VAC, 1 relay 4 poles timed 24VAC, 4 contactors 4 poles, 1 thermal relay, 1 PVC surface. All connectors of the indicator lights and pushbuttons to be brought to industrial terminals flush with the surface. • 1 unit closed with flap containing 10 switches for creating faults, 1 main switch, 1 RC thermal-magnetic circuit-breaker 30mA-16A, 1 key operated switch with indicator light for applying power to the wiring frame. To deliver with a complete and functional program		1
K1	Videoprojector	Expected characteristics: - min. 2000 Lumen - Resolution min. 1024*768 - Standard Focal - VGA HDMI Connectivity - Light LED	Unit	2
K2	Whiteboard with Folding Flaps	Expected characteristics • Magnetic white enamelled surface • writable with dry erase markers • antacid and scratch resistant • 2 flaps with hinged mechanism, writable on the front and rear • open table dimensions L 2400 x H 900 mm	Unit	4

		Large pen tray at the base of the boardLarge pen tray at the base of the board		
K4	Trainees Conference Tables for Trainees	Expected characteristics - For individual use (2 trainees) or meeting classroom - Dimensions H 740 x L 1200 x W 600 mm	Unit	8
K5	Chairs for Classroom	Expected characteristics - Chair seating Height 440 mm	Unit	16
K6	Office Cupboard	Expected characteristics - With 2 doors and key lock - Dimensions H 1980 x L 1020 x W 450 mm	Unit	2
L1-1	Server	Main features - Processor : Up to two Intel - Operating Systems: Microsoft Windows Server - Memory : 1TB max	unit	2
L2-2	Switch	Main features - Performance :10 Gigabit per second line speed per port, full duplex - Port Attributes : 32 total Ethernet ports: 16 internal (server) ports and 16 external (LAN) ports	unit	1
L2-4	Set Desktop PC with screen: 24-inch	Main features - Processor: Intel Pentium - Memory (RAM): 8GB, 24000 MHz - Hard Drive size: 500MB - Video card: Intel HD Graphics - Operating System: Windows 10 - 1 keyboard	unit	16

L3-1	Printer for local tutorial area in the workshops	- 1 mouse - 1 color screen 24" - Microsoft Office Home & student Main features Black and White laser - A4 / 210 x 297mm -Two-Sided printed Print technology • Print resolution: 600 x 600 DPI • Colour: N • Maximum resolution: 1200 x 1200 DPI • Maximum duty cycle: 280000 pages per month • Duplex printing: Y • Number of print cartridges: 1 • Standard printer languages: PCL 5e,PCL 6,URF • Print technology: Laser • Recommended duty cycle: 5000 - 20000 pages per month Power • Power consumption (typical): 850 W • AC input voltage: 220-240 • AC input frequency: 50/60 • Power consumption (max): 1650 W+C12	unit	
Р3	Industrial Workbench with compartment with 2 drawers (for teachers and control/measurement post)	Expected characteristics: - Legs with plastic end caps for floor protection. - Drawers mounted on double extension ball-bearing sliders. Opening 100 % - Colour blue RAL 5012 - 2 drawer compartment 1 x 100 / 1 x 200. Central locking. - Dimensions (HxLxW) 850 x 1500 x 750 mm	Unit	4

		- max. Load 1000 kg - Finish Beech		
P6	Tool cupboard width 1000 mm 2 shelves	Expected characteristics: - 2 swinging doors - Top with 24 mm edge - Colour blue RAL 5012 - Dimensions: width 1000 mm, depth 500 mm, height 920 mm	Unit	4
P11	Adjustable Bench-Vices	Expected characteristics: - Stationary - Width of jaws 125 mm - Opening 180 mm - Total high 175 mm		16
P14	Fire Extinguisher	 Expected characteristics: 6 kg dry powder Contents: Powder (Mono Ammonium Phosphate base) Can Construction: Mild Steel Pressurized by: Nitrogen The extinguisher works on all classes of fire and comes with 5 years warranty. This covers all functional aspect of the product including leakage. Powder consistency and construction of the cylinder. Any replacements or refilling, except for actual use are done free of the cost. It is a zero maintenance fire extinguisher 	Unit	2

LOT 3: WORKSHOP/CLASSROOM EQUIPMENT LIST FOR LAKE KATWETECHNICAL INSTITUTE

CODE	ITEM	SPECIFICATIONS	UNIT	TOTAL QUANTITY
A 2	Centre punches (prick punch)	Chrome-vanadium steel forged, hardened to 52 to 58 HRc. Diameter 10 mm Length 115 mm	unit	8
A 10	Drill bits	Set 25 drills (HSS) from diameter 1mm to 13mm in a metal box	Set	4
A10-1	Drill bits	Set 25 drills (HSS) from diameter 1mm to 13mm in a metal box	Set	4
A 12	File flat with plastic handle	Length 250 mm second cut	unit	16
A 13	Files half-round with plastic handle	Length 250 mm second cut	unit	16
A 14	Files rat-tail with plastic handle	Length 250 mm second cut	unit	16
A 16	Galvanised metal bucket	Capacity 101	unit	4
A 19	Hammer - Locksmith hammer	Weight: 250g - fibreglass handle	unit	16
A 21	Hammer - Rubber mallet	Soft and hard faced, wood handle. Weight 650g	unit	4
A 23	Hexalobular (Torx) keys ring set	Includes the 8 Torx keys no.: T8 - T10 - T15 - T20 - T25 - T27 - T30 - T40	unit	4
A 26	Metal hooded dust pan	Width: 280 mm (11")	unit	4
A 28	Metallic oil can	Capacity 500 cc with flexible hose.	unit	4
A 31	Pin punch set	8 pieces diameter : 2,4 - 3,2 - 4 - 4,8 - 5,6 - 6,4 - 7,9 and 9,5 mm	Set	2
A 33	Pistol grease gun	With hose and rigid pipe	unit	2

A 34	Plastic bucket	Capacity 101	unit	4
A 50	Saw - Compact hack saw frame and blades	Steel/resin construction. • Blade tension 80 kg. • 2 blade positions: 45° and 90°. • Takes 300 mm blade.	unit	8
		• Dimensions (L. x W.): 385 x 145 mm.		
A 51	Scientist digital calculator solar power	All- purpose scientific calculator 12-Digit LCD	unit	16
A 52	Screwdriver - Set of insulated screwdrivers	Module of 8 - 1,000 Volt	unit	4
A 53	Screwdriver - Set of wood handle flat screwdrivers	Size: 5,5X100 - 6,5X125 - 8X150 - 10X175 - 12X200	unit	2
A 54	Screwdriver - Set Wood handle screwdrivers for Phillips® screws - hexagonal blade	5x100 - lenght : 200- Hex Size 8 6x125 - lenght : 240 Hex Size 10 8x150 - lenght : 270 Hex Size 13 Forged and treated hexagonal blade for locking or unlocking with a wrench	Set	2
A 55	Scroll shears	Capacity Semi-hard steel [mm] 1,0	unit	2
A 56	Set of drills CM2	Set of 10 drills (HSS) Diameter 14,5mm to 23mm in a wood box	Set	1
A 58	SET - Electromechanical Servicing Tool Set (For trainers)	 Contains Combination spanners 13 Pieces 5.5 – 6mm – 14 – 16 -18mm. 1/4" Dr. socket set 5.5 – 14mm & Accessories. Screwdrivers for slotted heads 3.5×75, 5.5×100 & 6.6x150mm. 1000V insulated screwdriver for 4mm slotted heads. 	Set	2

• Screwdrivers for Phillips PH 0, 1 & 2. • Screw starter for slotted heads. • Screw starter for cross-heads. • Round blade angled screwdriver for slotted head screws 4mm. • Micro-tech tools. • 9 Pce. hexagon key set in sleeve 1.5-10mm. • Sheathed combination pliers. • Sheathed flat-nose pliers.C67 • Sheathed angled half-round nose pliers. • Sheathed diagonal cutters. • Lockable multigrip pliers. • Set of pliers + bits for outside Circlips. • Set of pliers + bits for inside Circlips. • Wire cutter & stripper. • Electronic soldering iron 40W. • Desoldering pump. • Black and red mini wire-holders. • Electricians knife with wire stripper. • 6 Pce. set of needle files. • Riveting hammer. • Interchangeable-tip mallet. • Drift punches 1.5, 2, 3, 4 & 5mm. • Precision centre punch. • Scriber. • 2M locking taper measure. • 19 blade feeler gauge. • Magnetic retriever. • Short screwdriver for slotted heads 6.5mm

A 63	Short hexagon keys	Key sizes: 10 - 12- 14 - 16 - 18	Set	8
A 64		Finish: phosphate-coated.	•,	1.6
A 64	Small hand broom	Total lenght 30cm	unit	16
A65-1	De-soldering braid	Width: 1.6 mm Length: 1.6 m	unit	4
A 67	Standard taps	Set of 3 taps (taper, second and bottoming). M3 - M4 - M5	Set	4
A 68	Standard taps	Set of 3 taps (taper, second and bottoming). M6 - M8 - M10	Set	4
A 69	Standard taps	Set of 3 taps (taper, second and bottoming). M12 - M14 - M16	Set	4
A 71-1				8
A 72	Stepped drill	d mini - maxi [mm]4 - 6 - 9 - 12 - 15 - 18 - 21 - 24 - 27 - 30 - 33 - 36 - 39 Parallel shank with 3 flats for positive rotation. Cross-sharpening: self-centering	unit	2
A 73	Set of split die metric set M3 to M18	Description: • ISO metric RH thread. • Chrome-vanadium HSS hardened to 62/64 HRc (234 daN/mm²). • Tapered adjusting screw M3X50 - Ø 25,4 M4X70 - Ø 25,4 M5X80 - Ø 25,4 M6X100 - Ø 25,4 M8X125 - Ø 25,4 M10X150 - Ø 38,1 M12X175 - Ø 38,1 M14X200 - Ø 38,1	Set	4

		M16X200 - Ø 38,1		
		M18X250 - Ø 38,1		
A 74	Die Stocks (M3 to	Description:	unit	2
	M9)	Pressure-cast Zamak body		
		• OD 25,4 - Capacity from M3 - 3x50>to M9 - 9x125		
A 75	Die Stocks (M10 to	Description:	unit	2
	M18)	Pressure-cast Zamak body		
		• OD 38,1- Capacity from M10 10x150> M18 (18x250)		
A 76	Tap and die sets	Metallic box including: 24 taps - 12 threads - 5 dies	Set	2
	_	includes sets of two taps per dimension: taper and bottoming		
		M3 - M4 - M5 - M6 - M7 - M8 - M9 - M10 - M12 - M14 - M16 - M18		
A 77	Telescopic magnet	3,6kg pick up tool with LED light	unit	16
A 79	Toolbox -	Reinforced polypropylene bin.	unit	16
11 //	Maintenance and	• Flexible bumpers at the angles.		
	Production tool box	aluminum handle.		
		• Storage capacity: 36 litres. 10 kg.		
		• Dimensions (L x W x H) 50.2 x 26.8 x 27.3 cm.		
		• Removable plate (L x W x H): 47.5 x 24 x 17.5 cm.		
A 81	Trouble light	75 watt with - metal bulb guard and a 90° cord swivel.	unit	2
		With cord 10 m and 75 watt incandescent bulb.		
A 82	Variable opening	•Opening from 13 to	unit	2
	wrenches 4''	Pre-adjustment of jaw opening thanks to millimetric gradation		
		• Left-hand button rotation		
		Phosphated		
A 83	Variable opening	•Opening from 20 to	unit	2
	wrenches 6''	Pre-adjustment of jaw opening thanks to millimetric gradation		
		• Left-hand button rotation		
		Phosphated		

A 84	Water hose	Lenght: 15m (50 ft) - Ø 5/8"	unit	2
A 86	Workshop broom complete: head with handle	Width: 600 mm (24")	unit	4
A 87	Wrecking bar	Lenght: 495 mm • Forged, one flat end and one nail-claw, hardened to 45 HRc. • Presentation: red lacquered, polished, varnished ends	unit	2
A 88	Wrench - Adjustable tap wrenches	Pressure-cast Zamak body. Machined and hardened clamp Open Position mini-maxi [mm] 2-8 Tapping M3 to M7	unit	4
A 89	Wrench - Adjustable tap wrenches	Pressure-cast Zamak body. Machined and hardened clamp Open Position mini-maxi [mm] 5-16 Tapping M6 to M12	unit	4
A 90	Wrench - Adjustable tap wrenches	Pressure-cast Zamak body. Machined and hardened clamp Tapping M14 to M20	unit	4
A 93	Wrench - Metric angled socket wrenches : set of 16	Including wrenche size : 8 - 9 - 10 - 11 - 12 - 13 - 14 - 15 - 16 - 17 - 18 - 19 - 21 - 22 - 23 - 24	unit	2
A 94	Wrench - Metric open-end ring wrench : set of 9	6x7 - 8x9 - 10x11 - 12x13 - 14x15 - 16x17 - 18x19 - 21x23 - 22x24	unit	2
A 97	Wrench - Short hexagon keys ringset	Key sizes: 1,5 - 2,0 - 2,5 - 3,0 - 4,0 -5,0 - 6,0 - 8,0 Finish: phosphate-coated.	Set	4
A 98	Wrench - Metric combination ratchet wrenches : set of 10	Including wrenche size: 8 - 10 - 11 - 12 - 13 - 14 - 16 - 17 - 18 - 19	Set	2

A 99	Wrench - Metric combination	Including wrenche size : 6 - 7 - 8 - 9 - 10 - 11 - 12 - 13 - 14 - 15 - 16 - 17 - 18 - 19 - 21 - 22 - 23 - 24	Set	2
	wrench: set of 18			
A 100	Wrench - Ratchet	Specifications	Set	3
	and socket wrench	• 1 x high performance sealed 1/2" ratchet		
	sets	19 x 1/2" metric 6-point sockets S.H 8 - 9 - 10 - 11 - 12 - 13 - 14 - 15 - 16 - 17 - 18 -		
		19 - 21 - 22 - 23 - 24 - 27 - 30 - 32 mm.		
		• 2 x 1/2" extensions: L 130 mm - L 250 mm.		
		• 1 x 1/2" universal joint		
A 101	Wrench - Variable	•Opening from 27 to	unit	2
	opening wrenches	• Pre-adjustment of jaw opening thanks to millimetric gradation		
	8''	• Left-hand button rotation		
		Phosphated		
B1-1	Air gun	Expected characteristics:	unit	4
		- Operating Pressure 0 - 10 bar		
		- Pneumatic connection Female thread 1/4		
		- Standard nominal flow rate 120 l/min .		
		- Ambient temp -10 - 50 °C		
		- Sound pressure level 90 dB(A).		
		- Exhaust-air function air jet can be dosed		
B1-2	HOSE AIR	Expected characteristics:	unit	4
	RECOIL (5m)	•10 mm x 5m Braided W/ 1/4" BSP F Swivel		
		•Fitted with 1/4" BSP male swivel fitting		
B1-3	Swivel Air Hose	Expected characteristics:	unit	2
	Reel (30m)	•Swivel Base		
		•Folding handle and 360° rotary base.		
		Hose diameter: 9.5mm		
		• Connection hose length: 2m		

		• Working pressure: 218psi (15 bar)		
		• 1/4" male BSP fitting		
B4	Extension Cord	Expected characteristics:	unit	4
		- 25 ft.		
		- Black Extension Cord		
		- 3 Grounded Outlets		
		- 240 Volt		
		- Amperage: 15 Amps		
		- Maximum Wattage: 1800 Watt		
		- Indoor Use Only		
B5	British 4 Gang	Expected characteristics:	unit	4
	Extension Leads	- Number of Sockets 4		
	Socket Type G -	- Mains Plug Type G		
	British	- British BS1363		
		- Cord Length 5m		
		- Mounting Type Keyhole Mounting, Wall Mount		
		- Switchable		
		- Current Rating 13A		
		- Tension 220-250 AC		
		- Dimension 150 x 50 x 400mm (WxHxL)		
B6	Cable Drum IP44	Expected characteristics:	unit	2
	50m 3x 1,5 mm ²	- Power : 3200 W / 1100 W		
		- Dimensions: Ø290 mm 180x260x370 mm		
		- Section 3x1,5 mm2		
		- outdoor use		
		- Tension: 220-250V AC		
		- Protection IP: IP44		
		- Current amperage: 4x16 A		

		- Frequency: 50-60 Hz	
		-Material: steel frame	
B9-1	Accessories for Hammer drill (Drill bit, chisel shank type SDS- plus)	Expected characteristics: (compatible with hammer drill model selected) Set includes of tools including: drills Ø 6 mm, Ø 8 mm. Ø 10 mm, Ø 16 mm for concrete Pointed chisel, Flat chisel, Cut off chisel (Max chisel diameter for concrete hammering Ø 26) Hole saw (Max. diameter for concrete drilling Ø 68 mm)	2
B10-1	Grinding stone	Corundum sanding stone Ø 9,5 mm compatible with die grinder selected	80
B11-1	Grinding wheels for steel	Technical specifications Grit: A36P Depressed Center Bore 22.23 mm Ø 125 mm Thickness 6 mm	10
B11-2	Flap disc for steel	Technical specifications Grit #A60 Shape. A Disc Ø 125mm	10
B11-3	Abrasive cutting disc for steel	Technical specifications Grit: A36P Depressed Center Bore 22.23 mm Ø 125 mm Thickness 2,5 mm	10

B12-1	GRINDING WHEEL	Technical specifications Grit: A24R Depressed Center Bore 22.23 mm Ø 230 mm Thickness 6 mm		5
B14-1	Blade for jig saw	Expected characteristics: Compatible with Jig saw selected Max. thickness of sheet metal 6 mm Min. thickness of sheet metal 2 mm Tooth spacing 1,8 mm -Total length 76 mm		10
B15-1	Blade for reprocating saw (Saber saw)	Expected characteristics: Compatible with reprocating saw selected For cutting Pipes, Sheet metal, Steel Tooth spacing 1,8 mm-3,2 mm Width 19 mm - Max. thickness of sheet metal 8 mm Max. pipe diameter 100 mm - Min. thickness of sheet metal 1 mm Thickness 0,9 mm - Total length 150 mm		20
B16	Workshop vacuum cleaner wet and dry	Expected characteristics: Air flow (l/s) 67 -Vacuum (mbar/kPa) 200 / 20 Container capacity (l) 27 - Max. rated input power (W) max. 1380 Standard nominal size: 35 - Cable length (m): 7.5 Sound level (dB(A)): 72 - Container material: Plastic Frequency (Hz): 50 - 60 - Voltage (V): 220 - 240 Equipment to include: Suction hose, 2.5 m - Metal suction tube, 2 x 0.5 m Filter bag, Paper - Wet and dry floor tool, 300 mm Crevice nozzle - Cartridge filter	unit	2

B19	Electricity Power	Description:	unit	
	Generator Motor	- Product Name: Stirling Engine Model		
	Educational Toy 1:	Model: 818153		
	Hot Air Stirling	- Size: 16.5x9x98cm/6.49"x3.54"x3.85"		
	Engine Model	- Flywheel Diameter: 60mm/2.36"		4
		- Drive Wheel Diameter: 25mm/0.98"		
		- Cylinder inner diameter: 16mm/0.62"		
		- Color: Silver		
		- Material: Aluminum Alloy + Zinc Alloy + Pyrex Glass		
		- Voltage: 3-5V		
B20	Electricity Power	Description:	unit	4
	Generator Motor	- Name: Mini Hot Air Stirling Engine Motor		
	Educational Toy 2:	- Material: Aluminum alloy, Brass, Glass		
	Mini Hot Air	- Speed: 1300~1500 RPM		
	Vertical Stirling	- Bottom Diameter: 54mm		
	Engine Motor	-Height: 135mm		
C4-1	Sanding belt for	Product Features		10
	Pipe Notches	Grit 40		
		Band with 100 mm		
		Band length 2000 mm		
		Applicable with the selected Pipe notcher		
C5-1	Abrasive Cut off	Arbor Size: 25,4	unit	6
	Wheel	Disc Diameter: 350 mm		
		Applicable with the selected Abrasive Chop Saw		
C6	Pedestal Drilling	Expected caracteristics:	Unit	1
	Machine	- Drilling capacity in steel: 20 mm		
		- Morse taper in sipder: 2		
		- Spindle traverse: 125 mm		

		- Vertical adjustment on spindle head: 425 mm - Pillar diameter: 76,2 mm		
		- distance between centre of spindle and column front: 200 mm		
		- Max. distance between spindle and table: 300 mm		
		- Max. distance between spindle and base: 1015 mm		
		-Table working surface: 370 mm (with coolant gutter)		
		- Base working surface: 385x375 mm		
		- 5 spindle speeds		
		- Range of spindle speeds: 375-700-1170-1900-3200 rpm		
		- Hand feed		
		- Power of the spindle drive motor: 0.75kW/1HP 1400rpm 415V AC, 3Ph 50Hz		
		Equipment to include:		
		- Drill chuck with key and arbor MT2		
		- Coolant pump 0.09kW/0.125 HP		
		- Machine lamp		
		- Reduction sleeves (Morse Taper) 2-1		
		- D.O.L. Starter with No Volt Coil		
		- Drill press vice (width of jaws 125 mm, opening of jaws 140 mm, depth of jaws 40		
		mm)		
C6-1	10 Piece Metric	Industrial dark blue finished, HSS Morse taper number 2 shank drill set	Unit	3
	Morse Taper 2 Drill	Individual sizes: 14.5, 15, 16, 17, 18, 19, 20, 21, 22, & 23 mm		
	Bit Set			
C7	Bench Drilling	Expected caracteristics:	Unit	4
	Machine	- Drilling capacity in steel 13 mm		
		- Morse taper in sipder 1		
		- Spindle traverse 100 mm		
		- Vertical adjustment on spindle head 425 mm		
		- Pillar diameter 57.15 mm		
		- distance between centre of spindle and pillar front 149 mm		

		Many distance between spirally and table 200 mm		
		- Max. distance between spindle and table 300 mm		
		- Max. distance between spindle and base 500 mm		
		- Table working surface 200x200 mm		
		- Base working surface 180x210 mm		
		- 4 spindle speeds		
		- Range of spindle speeds 480-820-1320-2080 rpm		
		- Hand feed		
		- Power of the spindle drive motor 0.37kW/0.5HP 1425rpm 415V AC, 3 phases 50		
		Hz		
		With accessories:		
		- 13mm Drill chuck with arbor		
		- Coolant pump 0.09kW/0.125 HP		
		- Machine lamp		
		- Reduction sleeves MT 2-1		
		- D.O.L. Starter		
		- Drill press vice (width of jaws 100 mm, opening of jaws 110 mm, depth of jaws 35		
		mm)		
C8	Sharpening	Expected characteristics:	Unit	1
	Machine for Twist	- Drill diameter 3 - 20 mm		
	Drills	- Point Angle 80° - 160°		
		- Speed of rotation 500 - 7500 tr/min		
		- Motor power 0.60 kW		
		- Voltage 230 V		
		Including:		
		- Grinding ball red		
		- Support clamping jaw prismatic		
		- Indicator digital speed		
		- Water tray for cooling		
		- Protective cover		

		- Connection cable with plug - LED lighting - Rubber pads		
C15-1	Pedestrial Mounted Grinding Machine	Expected characteristics: - number of positions: 2 - Type of positions: grinding wheels - size of grinding wheels: Ø200x25xØ20 - Motor: 400V 1,1kW (1,5hp) - 2 Turning speeds 1400/2800 rpm (15/30 m/s) Equipment to include: - with pedestal and grinding wheels	Unit	2
C15-11	Bench & Pedestal Grinding Wheels	size of grinding wheels : Ø200x25xØ20 Wheel type: -1 for carbon steel, Grit: 80	Pack of 2	12
C15-21	Bench & Pedestal Grinding Wheels	size of grinding wheels: Ø200x40xØ20 Wheel type: -1 for carbon steel, Grit: 80	Pack of 2	2
C15-3	Diamond Grinding Wheel Dresser	Suitable For: White corundum corundum and silicon carbide ceramics and resin bonded grinding wheel dressing	Unit	1
C16-1	Wheel cutter	Cutter diameter 110 mm - $Z = 24$ Suitable for : Belleving machine selected	Unit	1
C21-1	Lot of replacement cutting tools for CNC lathe	Set of carbide tools supports and inserts carbide	set	2
E1	Metrology-control Case 10 Tools (for Trainers)	Including • calliper 1/50 mm (capacity 200 mm). • micrometre 1/100 mm (capacity 25 mm).	Set	6

		 micrometre 1/100 mm (capacity 25 - 50 mm). depth gauge 1/50 mm (capacity 160 mm), fine adjustment by return screw simple square 150 mm (accuracy class 1). flanged square 150 mm (accuracy class 1). straight scriber 150 mm. carbide scriber stainless rule 300 mm. punch Supplied in case L 410 x D 280 x H 40 mm. 		
E2	Blade-metric-feeler- gauge-set-05-1mm 20 blades	Including • 20 Blade Metric Feeler Gauge Set .05 - 1mm • 100 mm long taper blades • Each blade marked with size and folds into a steel case with thumb screw. • 20 metric blades size: 0.05, 0.10, 0.15, 0.20, 0.25, 0.30, 0.35, 0.40, 0.45, 0.50, 0.55, 0.60, 0.65, 0.70, 0.75, 0.80, 0.85, 0.90, 0.95 and 1.0mm	Set	8
E3	Calliper - Plastic Dial Calliper 150mm with 0,1mm graduations (for trainees' tool box)	Expected characteristics • Accurate four way measurement: internal, external, step and depth • Sliding jaw lock • Manufactured from high strength, lightweight polymide plastic • Range 150 mm, Accuracy ±0,1 mm, Reading 0,1 mm • Measures Depth • Measurement Range 0 - 150 mm • Resolution 0,100 mm • System of Measurement Metric	Unit	32
E4	Calliper - 300 mm (12") Calliper Inch/Metric/Fractio ns	Expected characteristics - Measure Range 300 mm / 0-12 inches - Resolution 0.01 mm / 0.0005 in	Unit	2

		- Accuracy 0.02 mm / 0.001 inch		
		- Display 20 mmx 50 mm (3/4"x 2") extra large LCD		
	Calliper - 200 mm	Expected characteristics	Unit	2
	(8") Vernier Height	Carbide tipped scriber.		
T.6	Gauge	• Fine adjustment range 4 mm. Accuracy ± 0.03 mm / 0.001 "		
E5		Material Stainless Steel		
		Measurement Range 0 to 200 mm		
		• Resolution 0.02 mm		
		• Reading 0.02 mm		
		Expected characteristics	Unit	1
		Carbide tipped scriber		
	Calliper - 300 mm	Main scale adjustment range 15 mm.		
E6	(12") Vernier	Vernier adjustment range 4mm		
	Height Gauge	• Accuracy $\pm 0.04 \text{ mm} / 0.002$ "		
		Material Stainless Steel		
		Measurement Range 0 to 300 mm		
		• Resolution 0.02 mm		
		Expected characteristics	Unit	4
E7	Depth Gauge 0-150	• Depth Gauge 0-150 mm / 0-6"		
E/	mm/0-6"	Product Type Digital Depth Gauge		
	111111/0-0	System of Measurement Imperial		
		• Resolution 0.01 mm		
		Expected characteristics	Set	2
		Interchangeable rod depth micrometer on flatness of reference face		
E8	Depth Gauge - Set	• Rod diameter 4 mm. Measuring length per rod 25mm. Instrument error \pm 3 μ m		
Ľð	of 150 mm Depth	Measurement Range 0-150 mm		
	Micrometer	• Micrometer Head Feed +/- 0.003 mm		
		• Graduation 0.01 mm		
		Display Type Analogue		

	Rigid Steel Rules -	Expected characteristics	Unit	32
T	200 mm Rigid	Hook Type Hanging Hole		
E9	Rustless Rule	Surface Finish Satin-Chrome		
	Round End	• Length 200 mm Width 18 mm		
		Metric subdivided to 0.5 mm and 1 mm		
	Rigid Steel Rules -	Expected characteristics	Unit	4
710	600mm Rigid	Hook Type Hanging Hole		
E10	Rustless Rule	Surface Finish Satin-Chrome		
	Round End	• Length 600 mm Width 25 mm		
		• Metric - subdivided to 0.5 mm and 1 mm		
E11	Rigid Steel Rules -	Expected characteristics	Unit	2
	300mm Rigid	Hook Type No Hole		
	Rustless Rule	Surface Finish Satin-Chrome		
	Square End	• Length 300 mm Width 25 mm		
	S 40002 = 220			
E12	Square - 100mm	Expected characteristics	Unit	22
	(4") Engineers	Grade B		
	Square	Shape Square		
		• Size 100 mm		
		• Length 100 mm		
		• Tolerance +/- 0.030 mm		
		Case included		
E13	Square - Basic	Expected characteristics	Unit	22
	flanged squares	• Screwed flange. Dimensions 100 mm x 70 mm		
	100x70 - Class II	Solewed Hange. Difficusions 100 min x /0 min		
E14	Square - Basic	Expected characteristics	Unit	2
	flanged squares	<u> </u>		
	_	• Screwed flange. Dimensions 200 mm x 300 mm		
	300x200 - Class II			

E16	Square - 300 mm	Expected characteristics	Unit	4
	(12") Engineers	• Size 300 mm		
	Square	• Tolerance +/- 0.040 mm		
		Shape Square		
		• Length 300 mm		
		• Grade B		
		Case included		
E18	Steel scriber 210	Expected characteristics	Unit	38
	mm length	Double ended, Steel point. Overall length: 210 mm.		
		Bouble chiect, Steel point. Overall length. 210 mm.		
E19	Bevel - Stanley 230	Expected characteristics	Unit	2
	mm (9 in) Sliding	Sliding blade in hardened blued steel		
	Bevel	Chrome plated metal locking lever to secure blade		
		Plastic moulded stock with accurately machined face		
		• Size 230 mm (9 in)		
		` '		-
E20	Digital multimeter	Expected characteristics	Unit	4
		Digital multimeter, 3 1/2-digit, 20 A AC/DC		
E21	Set of Dial Gauge	Expected characteristics	Set	4
	with Hinged	• Dial gauge with the hinged magnetic holder		
	Magnetic Base Set	• Dial Gauge to 1/100 mm		
		• Radius of action 280 mm.		
		• Vertical tear strength 600 N (60 kg).		
		• Threading Ø M8.		
		• Base 50 x 55 x 60 mm		
E22	Magnetic Level	Expected characteristics	Unit	1
		- Thickness 25 mm, Lenght 600 mm, High 54 mm		
		- Magnetic levels, 1 machined sole plat		

		- In reverse position, accuracy 0.5 mm/m.		
		- Fitted with a vertical vial, horizontal vial, and a declivity vial.		
E23	Radius Gauges	Expected characteristics	Set	10
		- Radius Gauge 1-7 mm, Engineers Metric, 32 leaves, Convex & Concave		
		- Number of Blades : 32		
		7,50 - 8,00 - 8,50 - 9,00 - 9,50 - 10,00 - 10,50 - 11,00 - 11,50 - 12,00 - 12,5 - 13,00 -		
		13,50 - 14,00 - 14,50 - 15,00		
E24		Content set	Set	10
	Screw Pitch Gauges	60° cutting gauge + 25 blades		
	Screw Fitch Gauges	0,25 - 0,30 - 0,35 - 0,40 - 0,45 - 0,50 - 0,60 - 0,70 - 0,75 - 0,80 - 1,00 - 1,25 - 1,50 -		
		1,75 - 2,00 - 2,50 - 3,00 - 3,50 - 4,00 - 4,50 - 5,00 - 5,50 - 6,00 - 6,50 - 7,00		
E25	Dry Tip Scriber	Expected characteristics	Unit	38
	Dry Tip Scriber	High 245 mm Opening 200 mm		
E26	Bevel protractor	Expected characteristics	Unit	16
	Devel protractor	•Stainless steel protractor with brass locking nut		
E27		Expected characteristics	Unit	8
	Bevel protractor	High-precision angle . Minimum reading 5".		
	300 mm (12")	• Size 300 mm		
	(for Trainers)	• Range 90°		
		Material Stainless Steel		
E28	Tape measure - 3	Expected characteristics	Unit	14
	m/10'	• 3M/10' Nylon Coated Double Sided Steel Tape		
		Overall Depth 27 mm		
		Frame Material ABS		
		Coating Nylon		
		• Overall Width 60 mm		
		Special Features Belt Clip		
E29	Tape measure - 8	Expected characteristics	Unit	2
	m/26'	Overall Depth 38 mm		

		Frame Material ABS		
		Coating Nylon		
		Overall Width 93 mm		
		Special Features Belt Clip		
E30	Welding Gauge -	Expected characteristics	Unit	2
	Weld Fillet Gauge	• Size Range 3.2 - 25.4 mm		
		• Number of Pieces 7		
		Product Material 304 Stainless steel		
E32	Cast Iron V-Blocks	Expected characteristics	Pair	2
		- Length 60 mm		
		- Width 120 mm		
		- Height 100 mm		
		- Max. work piece ø 8 - 90 mm		
		- Mass 6.5 kg		
		- Parallelism between V-groove and base surface 16 μm		
		- Hardness: 180-250 HBW		
		- Difference of the height of the pair 16 μm		
E33	Cast Iron Surface	Expected characteristics	Unit	2
	Plates Class 2	• DIN 876.		
	400 x 250 mm	• Class II.		
		• Dimensions 400 x 250 mm		
E34	Steel V-Blocks	Expected characteristics	Pair	2
		• DIN 876.		
		• Pair of vees with 4 90 degree notches.		
		Paired vees, identification number punched on the upper face.		
		• Dimensions 20 x 30 x 40 x 50		
G1-1	Clothes Locker blue	Expected characteristics	Unit	6
	colour	- organised in 3 columns of 2 compartments		

		- Aeration in each compartment		
		- Dimension H 1980 x W 660 x D 500 mm		
		- Columns Interior dimension H 950 x W 185 x D 475mm		
		- Frame grey - doors blue		
G1-2	Clothes Locker red	Expected characteristics	Unit	6
	colour	- organised in 3 columns of 2 compartments		
		- Aeration in each compartment		
		- Dimension H 1980 x W 660 x D 500 mm		
		- Columns Interior dimension H 950 x W 185 x D 475mm		
		- Frame grey - doors red		
G2	Resettable	Expected characteristics	Unit	38
	Combination	- Solid Aluminium body with anodized finish		
	Padlocks	- Resettable 3 digit combination code		
	(3 differents colors)	- Solid steel shackle		
		- Width 1-7/32"		
		- 3 different colours : yellow, green, orange		
G3	Mobile Stockers for	Expected characteristics	Set	4
	Bins	- Dimension H 1405 x L 900 x W 610 mm		
		- 10 shelves and 36 bins (12 blue, 12 red, 12 grey bins)		
		- Bins exterior dimensions D 355 x L 210 x H 160 mm		
G4	Metal Workshop	Expected characteristics	Set	6
	Shelving for mid-	- with 3 levels adjustable every 50 mm		
	weight loads	- Beams with chipboard cover panels (19 mm)		
		- Usable L 2000 mm, H 2100 mm		
		- Depth 600 mm		
		- Dimension H 2100 x L 2000 x D 600 mm		
		- Max. Load 400 kg		
		- Floor Novopan thickness 19 mm		

G5-1	180 Bins 95X120	Expected characteristics	lot of	20
	with removable	- Depth 600 mm	30	
	dividers (or 6 lots of	- Height 95 mm - Length 120 mm	units	
	30 units)	- 4 different colours: 30 blue, 30 red, 30 green and 30 yellow		
		- with 7 transversal dividers		
G5-2	90 Bins 95X240	Expected characteristics	lot of	10
	with removable	- Depth 600 mm	15	
	dividers (or 6 lots of	- Height 95 mm - Length 240 mm	units	
	15 units)	- 4 different colours: 15 blue, 15 red, 15 green and 15 yellow		
		- with 7 transversal dividers		
G5-3	60 Bins 95X120	Expected characteristics	lot of	6
	with removable	- Depth 600 mm	10	
	dividers (or 6 lots of	- Height 150 mm - Length 240 mm	units	
	10 units)	- 4 different colours: 10 blue, 10 red, 10 green and 10 yellow		
		- with 4 transversal dividers		
G8	Rolling Waste Bin	Expected characteristics	Unit	2
		- Lid with 2 handles		
		- Weather and UV resistant		
		- With 2 fixed wheels with rubber tyres diameter 200mm and metal axle (supplied in		
		parts)		
		- 3 different colours: 4 red, 4 green and 4 yellow		
Н6	Ear Muff	Expected characteristics	Unit	4
		- To be combined with other equipment		
		- Headband SNR=27dB, H=32dB, M=25dB, L=15dB		
H7	Safety Helmet	Expected characteristics	Unit	8
		- Adjustable headgear and sweatband		
Н8	Protective Eyewear	Expected characteristics	Unit	28
	clear (for grinding)	- To fit right over regular prescription glasses		
		- With adjustable temples		

H9-1	Handling gloves -	Expected characteristics	Pair	10
	size 8	- Pair of gloves palm cow flower		
		- Back crust		
H9-2	Handling Gloves -	Expected characteristics	Pair	20
	size 9	- Pair of gloves palm cow flower		
		- Back crust		
H9-3	Handling Gloves -	Expected characteristics	Pair	10
	size 10	- Pair of gloves palm cow flower		
		- Back crust		
H10	Ear Protection	Expected characteristics	Box	2
		- Soft foam earplugs for maximum comfort and low pressure inside the ear	200	
		-Smooth, dirt resistant surface for better hygiene, durability and comfort		
I1	Hand Pallet Truck	Expected characteristics	unit	1
		• Loading capacity 2.2 TON		
		•Size : Width standard pallet dimensions / Length 1165 mm		
I5	Wheelbarrow With	Expected characteristics	unit	2
	Pneumatic Wheel	Capacity 85 1		
		- Length 148cm x Width 67cm x Height 58cm		
		– Longer 30mm frame		
		– Handle grips		
		– Metal disc rim on wheel		
		- Frame epoxy coated (Black)		
		- Galvanised tray		
		– Nylon looking nuts		
		– Axle bore: 14mm		
I6		Expected characteristics	unit	1
	Folding Aluminium	Width 0,54 m x Depth 1,42 m x Overall height: 2,38		
	Steps	- Number of treads : 7		
		- Platform height: 1,47 m		

I7	Folding stepladder	Expected characteristics	unit	1
	with 3 steps	High platform: 690 mm		
		Working height 2200 mm		
		Step L.360 x D.230 mm		
		Dimensions folded: 550 x 70 x 1120		
I8	Universal sack	Expected characteristics	unit	1
	truck with	•Plate can be blocked in a vertical position using the hook.		
	pneumatic wheels	•Inflated pneumatic wheels.		
		•Load 300 kg.		
		•Overall dim. H1120 X L510 X P300 mm.		
		•Dim plate L 345 X D 300 mm		
I10-1	Gravity Roller	Expected characteristics	unit	10
	Conveyor	WIDTH: 18 in. overall. ROLLERS-1-3/8 in. dia. x 18 ga. galvanized steel		
	18 Inch overall	FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel		
	width	channel with bolt-in cross members.		
	Straight section 5	AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end.		
	feet length	LENGTHS–5 ft. straight sections.		
I10-2	Gravity Roller	Expected characteristics	unit	5
	Conveyor	WIDTH: 18 in. overall. ROLLERS–1-3/8 in. dia. x 18 ga. galvanized steel		
	18 Inch overall	FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel		
	width	channel with bolt-in cross members.		
	Straight section 10	AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end.		
	feet length	LENGTHS / 10 ft. straight sections.		
I10-3	Gravity Roller	Expected characteristics	unit	5
	Conveyor	WIDTH: 18 in. overall. ROLLERS-1-3/8 in. dia. x 18 ga. galvanized steel		
	18 Inch overall	FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel		
	width	channel with bolt-in cross members.		
	Curve section 90°	AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end.		

		CURVES; 90° - 42" Outside Radius		
		Roller Centers: 3"		
I10-4	Gravity Roller	Expected characteristics	unit	2
	Conveyor	WIDTH: 18 in. overall. ROLLERS–1-3/8 in. dia. x 18 ga. galvanized steel		
	18 Inch overall	FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel		
	width	channel with bolt-in cross members.		
	Curve section 60°	AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end.		
		CURVES ; 60° - 42" Outside Radius		
		Roller Centers: 3"		
I10-5	Gravity Roller Spur	Expected characteristics	unit	3
	Conveyor	WIDTH: 18 in. overall. ROLLERS–1-3/8 in. dia. x 18 ga. galvanized steel		
	18 Inch overall	FRAME: 2-1/2 in. deep x 1 in. flange x 12 Ga. powder painted formed steel		
	width	channel with bolt-in cross members.		
	Curve section 90°	AXLES: 1/4 in. dia. round COUPLINGS: hooks on opposite end.		
		SPUR ANGLE- 90° right hand		
I10-6	Gravity Roller Spur	Expected characteristics	unit	25
	Conveyor	Adjustment Height Top of Conveyor : 24"-40"		
	18 Inch overall	Capacity data: 350 lbs. with 180 in./lbs. of torque on locking screw.		
	width			
	Adjustable Tripod			
	Stands			
K1	Video projector	Expected characteristics:	Unit	2
		- min. 2000 Lumen		
		- Resolution min. 1024*768		
		- Standard Focal		
		- VGA HDMI Connectivity		
		- Light LED		
K2	Whiteboard with	Expected characteristics	Unit	2
	Folding Flaps	Magnetic white enamelled surface		

		writable with dry erase markers		
		antacid and scratch resistant		
		• 2 flaps with hinged mechanism, writable on the front and rear		
		• open table dimensions L 2400 x H 900 mm		
		• Large pen tray at the base of the board		
		• Large pen tray at the base of the board		
К3	Auxiliary	Expected characteristics	Unit	8
	Conference Tables	- For individual use or auxiliary table		
	for classroom	- Dimension H 740 x L 70s0 x W 600 mm		
K4	Trainees	Expected characteristics	Unit	16
	Conference Tables	- For individual use (2 trainees) or meeting classroom		
	for Trainees	- Dimensions H 740 x L 1200 x W 600 mm		
K5	Chairs for	Expected characteristics	Unit	38
	Classroom	- Chair seating Height 440 mm		
K6		Expected characteristics	Unit	8
	Office Cupboard	- With 2 doors and key lock		
	_	- Dimensions H 1980 x L 1020 x W 450 mm		
K7	Conference Tables	Expected characteristics	Unit	6
		- For individual or meeting use		
	for Trainers Desk	- Dimensions H 740 x L 1400 x W 600 mm		
K8	Chairs for Trainers	Expected characteristics	Unit	6
	Desk	- Robust and comfortable		
	Desk	- Chair seating Height 490 mm		
К9		Expected characteristics	Unit	2
	Medicine Cabinet	- 1 simple door with key lock		
		- Dimensions H 465 x L 330 x W 165 mm		
		- Net volume 0.02 m ³		
		- Material Epoxy metal		
		- 1 shelve - 2 compartments		

K10	Industrial Drawing	Including	Set	16
	Kits	- 1 A3 drawing board		
		- 2 parallel rules and 2 corner clips		
		- Quick release paper clip		
		- Parallel rule with STOP / GO locking / unlocking action, marked in centimeters on		
		both sides		
		- Locking mechanism of the cutting head for adjustment of the ruler and free		
		rotation		
		- Square set with a high-end plastic protractor		
K11	Quick-setting	Expected characteristics	Set	16
	Compass	- Push-button mechanism and centre wheel		
		- Hinged lead and needle legs		
		- Interchangeable lead part with shank Ø 4 mm		
		- Interchangeable needle		
		- Max. circle Ø approx. 350 mm, with extension bar approx. 585 mm		
		- In case with hinged lid		
		Accessories to include		
		With mine element, external extension, universal compass clip, pit case and spare tip		
K12	Magnetic Tracing	Expected characteristics	Set	2
	Set	- Unbreakable plastic yellow		
		- graduated (cm and inch)		
		- magnetic for white board		
		- with removable black handle		
		<u>Including</u>		
		- Ruler 1 m		
		- Square 60° 50 cm		
		- Square 45° 60 cm		
		- Protractor 180° 50 cm		

K13	Compass for	Expected characteristics	Unit	2
	Whiteboard	- Usable on white boards		
		- Unbreakable plastic yellow		
		- Length 50 cm.		
		- 3 feet sucker on one branch and chalks marker on the other branch		
		- Black removable handle		
P1	Industrial	Expected characteristics:	Unit	22
	Workbench for	- Dimensions (HxLxW) 850 x 2000 x 750 mm		
	Trainees	- max. Load 1000 kg		
		- Finish laminated		
P2	Industrial	Expected characteristics:	Unit	10
	Workbench with	- Dimensions (HxLxW) 850 x 1500 x 750 mm		
	Lower Level	- max. Load 1000 kg		
		- Finish laminated		
P3	Industrial	Expected characteristics:	Unit	6
	Workbench	- Legs with plastic end caps for floor protection.		
	with compartment	- Drawers mounted on double extension ball-bearing sliders. Opening 100 %		
	with 2 drawers	- Colour blue RAL 5012		
	(for teachers and	- 2 drawer compartment 1 x 100 / 1 x 200. Central locking.		
	control/measureme	- Dimensions (HxLxW) 850 x 1500 x 750 mm		
	nt post)	- max. Load 1000 kg		
		- Finish Beech		
P4	Mobile Workbench	Expected characteristics:	Unit	2
	1 door	- Plywood top 25 mm thick		
		- Height above top 800 mm		
		- Overall height of workbench L 1015 x P 560 x H 800 mm		
		- 2 fixed casters + 2 pivoting casters, one with brake.		
		- Wheels Ø 125 mm with grey non-marking rubber tyre		
		- Compartment with door.		

		- Useful dimensions of shelf W 410 x D 480 mm		
		- Compartment exterior dim. L 475 x D 550 x H 608 mm		
		- Finish Paint Epoxy blue RAL 5012		
P5-1	Production Work	Expected characteristics:	Set	4
	Table with Drawer	- Dimensions H 860 x L 1200 x W 800 mm		
	and Bins	- max. Load 150 kg		
		- Plywood plate and drawer		
		Including lot of various bins:		
		- Made of impact resistant polystyrene		
		- Various colours		
		- Various dimensions D 175-355mm, L 105-210mm, H 75-160mm		
		- Temperature for use between -10 °C and +70 C		
		- Larges lateral ribs for greater rigidity		
		- Label holder at front		
		- Large front opening to make picking easier		
		- Clips by return to the back of bin-supports and notched panels		
P5-2	Mechanical	Expected characteristics:	Unit	4
	Wooden Stool (for	- without footrest		
	production work	- Seat height to be adjusted at 420-600 mm		
	table)			
P6	Tool cupboard	Expected characteristics:	Unit	2
	width 1000 mm 2	- 2 swinging doors		
	shelves	- Top with 24 mm edge		
		- Colour blue RAL 5012		
		- Dimensions: width 1000 mm, depth 500 mm, height 920 mm		
P7	Tool Cupboard	Expected characteristics:	Unit	2
	Width 500 mm	- 1 swinging door		
	2 Shelves	- Top with 24 mm edge		

		- Colour blue RAL 5012		
		- Dimensions W 500 x D 500 x H 920 mm		
P8	Tool Cupboard	Expected characteristics:	Unit	2
	Width 500 mm	- 1 swinging door		
	2 Shelves 1 Drawer	- Top with 24 mm edge		
		- 1 drawer, height 80 mm (mounted on single extension sliders on rollers)		
		- Colour blue RAL 5012		
		- Dimensions W 500 X D 500 x H 920 mm		
P9	Cabinets with	Expected characteristics:	Unit	2
	Drawers	- Colour blue RAL 5012		
		- 9 Drawers (Width 717 mm - Depth 572 mm - Total height 1000 mm): 4 drawers		
		height 75 mm + 3 drawer height 100 mm + 2 drawers height 150 mm		
P10	Cabinet with	Expected characteristics:	Unit	2
	Drawers and	- Rolling trolley in heavy steel sheet with 5 single extension drawers (heights 50 to		
	Casters	200 mm).		
		- Load 70 Kg/ drawer.		
		- Depth 572 mm. Width 717 mm.		
		- Total height 914 mm.		
		- 2 fixed wheels + 2 pivoting wheels with brakes.		
		- Wheel diameter 150 mm with rubber tyre.		
P11	Adjustable Bench-	Expected characteristics:	unit	38
	Vices	- Stationary		
		- Width of jaws 125 mm		
		- Opening 180 mm		
		- Total high 175 mm		
P12	Heavy Duty	Expected characteristics:	unit	4
	Shelving Bay	- Dimension W 1500 x D 600 x H 2000 mm		
	1500 X 600 X 2000	- 4 layers per bay, each shelf to take up to 300 kg, overall shelving more than 1200		
	mm			

		kg		
		- Quality steel with powder coating, extra strong & durable		
P13-1	Storage Bins 485 x	Expected characteristics:	Box 8	4
	310 x 185 mm	- Dimensions D 485 x L 310 x H 185 mm	units	
		- Various colours		
		- Made of impact resistant polystyrene		
		- Temperature for use between -10 °C and +70 C		
		- Larges lateral ribs for greater rigidity		
		- Label holder at front		
		- Large front opening to make picking easier		
P13-2	Storage Bins 355 x	Expected characteristics:	Box 12	4
	210 x 160 mm	- Dimensions D 355 x L 210 x H 160 mm	units	
		- Various colours		
		- Made of impact resistant polystyrene		
		- Temperature for use between -10 °C and +70 C		
		- Larges lateral ribs for greater rigidity		
		- Label holder at front		
		- Large front opening to make picking easier		
P14	Fire Extinguisher	Expected characteristics:	Unit	2
		- 6 kg dry powder		
		Expected characteristics:		
	Mobile trolley with	Including 1 Mobile trolley, 3 Work Panels, 1 Spares Kit, 5 Empty trays and 18		
	a complete set of	Engineering Science kits:		
	Equipment's	• Forces Kit		1
F15	Engineering Science	Moments Kit	set	1
	kits and Work	Deflection of Beams Kit		
	Panels	Torsion of Circular Sections Kit		
	1 alicis	Tensile Tester Kit		
		Simple Harmonic Motion Kit		

		Friction and Inclined Plane Kit		
		Potential and Kinetic Energy Kit		
		• Pulley Kit		
		• Drive Systems Kit		
		• Cam, Crank and Toggle Kit		
		• Gear Trains Kit		
		Simple Mechanisms Kit		
		Bar Linkages Kit		
		Centrifugal Force Kit		
		Rotational Friction Kit		
		Additional Mechanisms Kit		
		Spring Tester Kit		
C15-2	Double Tools	Expected characteristics:	Unit	2
	Grinding Machine	- number of positions : 2		
		- Type of positions : grinding wheels with sharping lateral support		
		- size of grinding wheels : Ø200x40xØ20		
		- Motor: 400V 1,8kW (2,5HP)		
		- 2 Turning speeds 1400/2800 rpm (15/30 m/s)		
		Equipment to include:		
		- with pedestal and grinding wheels		
		Expected characteristics:		
		- 2 exhaust arms		
		- 2 filter stages		
	Welding Smoke	- Filter method: Disposable filter	_	_
D1	Filter Unit - 2 Arms	- Filter surface: ca. 17 m ²	unit	3
		- Extraction capacity: 2 x 700 m ³ /h		
		- Motor power: 1.1 kW		
		- Power supply: 3 x 400 V / 50 Hz		
		1 0 Wei Supply. 3 A 700 1 / 30 112		

		- Rated current: 2.3 A		
		- Control voltage: 24 V, DC		
D2	Welding Training Table with drawer	Expected characteristics: - Robust steel profile construction - Two-section work surface: iron bar grating and sheet steel support surface with refractory material - Dimensions 600 x 600 x 800 mm (WxDxH) - including forced position welding fixture	unit	12
D3	Transparent Welding Booth kit	Expected characteristics: - Dimension 1800 x 2400 x 3.5 mm (HxWxThick) - 2 different colors (12 of each) - Protective Material Transparent (Vinyl or PVC) - Withstand Temp. 150 Degrees F - Material Weight 0.4 kg/m² - With Grommet - Placement: 30 cm Centers on Four Sides - Front Door to be Curtain. Other Three Sides fixed Equipment to include: 4 Curtains, 25 mm round Tube Steel Curtain Frame, Snap Locks, Nylon Ties, Steel Rings	unit	12
D4	Arc Welding Generator equipped	Expected characteristics: - Mains voltage 1 x 230 V (50/60 Hz) - Max. effective primary power 15 A - Max. primary power 24 A - Max. apparent power 5,52 kVA - Slow blow mains fuse 16 A - Cos Phi 0,99 - Current range 10 – 150 A - Welding current range at 10 min./40°C 35% 150 A	unit	16

		- Welding current range at 10 min./40°C 100% 90 A		
		- Open circuit voltage 96 V - Degree of protection IP 23		
D4-1	Electrodes, Arc Welding Consumables	Electrode rutile (EC4102) Ø 2,5 Universal rutile electrodes for welding general purpose structural steels, steels and shipbuilding steel tubes. Also used for all types of maintenance. Weldability in all position	Pack of 5kg	
D4-2		Electrode rutile (EC4102) Ø3.2 Universal rutile electrodes for welding general purpose structural steels, steels and shipbuilding steel tubes. Also used for all types of maintenance. Weldability in all position	Pack of 5kg	
D4-3		Electrode Basique 3218 Ø 2.5 Universal Basic. Low Hydrogen rate – easy to weld in all positions – High toughness and CVN notch energy rate til -46°C	Pack of 5kg	
D4-4		Electrode Basique (3218) Ø3.2 Universal Basic. Low Hydrogen rate – easy to weld in all positions – High toughness and CVN notch energy rate til -46°C	Pack of 5kg	
D5	MIG MAG Welding Generator (With Earth Clamp)	Expected characteristics: - Power supply 3x230 / 400 V 50/60 Hz - Power at primary (60% Duty cycle) 8 kVA - Welding current range Min-Max 30–300 A - Number of steps 14 - Protection Rating IP 22 - Insulation Classification H - Welding current at 40°C Duty cycle 35% 290 A - Welding current at 40°C Duty cycle 60% 225 A - Welding current at 40°C Duty cycle 100% 175 A - Number of feed rolls 4	unit	8

		- Polarity inverter on front panel yes		
		- Spot welding timer MIG MAG Welding Torch		
		Gas cooled torches - 4m - 340A/60% duty-cycle Euro-connector, guntrigger, M8*30/Ø 1.2mm contact-tip, gas-nozzle conical 16mm	unit	8
D5-1	MIG MAG welding	MIG/MAG Solid Wires (Castor Mag 45203) Ø 1,0mm Solid wire for welding non- carbon steels and low alloy.	Pack of 15 Kg	30
D5-2	consumables	MIG/MAG Solid Wires (Castor Mag 45203) Ø 1,2 mm Solid wire for welding non- carbon steels and low alloy.	Pack of 15 Kg	30
D5-3		Tube contact Ø 1,0 - M8	set of 10 units	3
D5-4		Tube contact Ø 1,2 - M8	set of 10 units	3
D5-5	MIG MAG Accessories	Nozzle 16/360	set of 10 units	3
D5-6	consumables	Black diffuser for torch/360	set of 10 units	3
D5-7		Support for torch contact tube.M8/360	set of 10 units	3
D5-8		Sheath for welding steel length 4 m Ø 1,0-1,2	unit	10
D6	TIG Welding Generator equipped	Expected characteristics: Duty cycle for max. Power at 25°C: 50 % (170 A)	unit	

	(Torch, earth	Max. current at 100% ED (25°C): 135 A		
	clamp, manometer)	ED for max. Power at 40°C: 32 % (170 A)		
		Max. current at 100% ED (40°C): 115 A		
		Operating voltage TIG: 10,1 – 16,8 V		
		Operating voltage MMA: 10,3 – 28,6 V		
		Open Circuit Voltage: 93 V		
		Mains voltage (-20% +15%): 230 V / 50/60 Hz		
		Protection class: IP 23		
		Cooling class: AF		
		Insulation category: B		
		TIG Torch - 4 m		
		220A/40% duty-cycle, with second current and Up/Down-function. 7-pole-plug.	unit	1
		Bayonet-connector, 1.6mm tungsten-electrode 175mm length, gas nozzle d=9.5mm		
		Earth clamp 3,5m 35mm2	unit	
		Regulator for welding gas argon and argon / CO2	unit	
		Class – olive Ø 6 mm.	umi	
	TIG Consumables	TIG filler rods Ø 1,6		
D6-1	compatible with	TIG filler rods for fabrication welding mechanical structural steel assemblies.	Pack	
D0-1	Generator and	TIG filler metal for welding of steel constructions of general and common usage or	of 5Kg	
	Torch	similar : S235 – S355		
		TIG filler rods Ø 2,0		
D6-2		TIG filler rods for fabrication welding mechanical structural steel assemblies.	Pack	
D0-2		TIG filler metal for welding of steel constructions of general and common usage or	of 5Kg	
		similar : S235 – S355		
		TIG filler rods Ø 2,4		
D6-3		TIG filler rods for fabrication welding mechanical structural steel assemblies.	Pack	
טט-3		TIG filler metal for welding of steel constructions of general and common usage or	of 5Kg	
		similar : S235 – S355		

D6-4		Tungsten Electrode WS2 Ø 1,6	Pack of 10	
D6-5		Tungsten electrode WS2 Ø 2,4	Pack of 10	
D6-6	TIG Welding Gas Cylinder (Argon)	Renting and Refilling contract	unit	
D7	Mobile Filter Units - 1 Arm	Expected characteristics: - with 1 flexible exhaust arm Ø 150 mm x Length 2 m - Filter stages 3 - Filter method: Disposable filter - Filter surface: ca. 13 m ² - Extraction capacity: 950 m ³ /h - Motor power: 1.1 kW - Power supply: 1 x 230 V / 50 Hz - Rated current: 6.7 A - Control voltage: 230 V, AC	unit	2
D8	Arc cutting Welding Table	Expected characteristics: - Robust grid-type material support - Integrated slag tray - To be connected to filtration system - Dimensions 1000 x 800 x 850 mm (WxDxH) - Connection spigot 160 mm	unit	2
D9	Protective Screens with Welding curtain	Expected characteristics: - Width 1450 mm - Height 1900 mm - Thickness 0.4 mm - 2 different colors, 12 units of each color (Green, red) - Protective Material against radiation, welding arcs and spatter	Set	12

D10	Plasma Cutting Welding Equipment	Expected characteristics: - Mains voltage 3 x 400 V ± 15% - Mains fuse 16 AT - Cutting current 20 - 60 A - Pilot current 20 A - Cutting current at 40% 60 A - Cutting current at 60% 50 A - Cutting current at 100% 40 A - No-load voltage 320 V - Power factor cosφ 0,9 - Max. cutting thickness (steel) 30 mm - Protection class IP 23	unit	2
		- Air consumption 130 l/min ± 20% at 5.5 bar - Compressed air pressure min 5 bar		
D10-1	Plasma cutting Consumables compatible with Generator and Torch			
D10-2		Electrodes package 5	Pack of 5 units	
D10-3		2 Gas diffuser torch	unit	
D10-3		5 Tuyères 1.1 mm 50/60 Amp	unit	
D10-4		1 Buse Ext. Coupe contact 40/60 Amp	unit	
D10-5		2 Capots protection gauge 40/60 Amp	unit	
D11	Air Compressor	Expected characteristics - Pump air displacement: IN 40 m³/h (ie 670 l/mn) - OFF 31.5 m³/h (ie 525 l/mn) - Motor 7.5 HP 5,5 kW - Tank size 300 liters - Pressure 11 bars max - Voltage 400 V three-phase	unit	1

D12-1	Welding table	Expected characteristics: - Solid mounting surface with flatness of +/0025" - Dimension 39" x 39" - High quality steel - Brinell Hardness 140~160 - 2 ton weight capacity - for Industry Standard 28mm Mounting holes - 100mm hole spacing Including: Table Oiler, Brush and cleaning stone	unit	2
D12-2	Welding Table accessory kit	Accessories to include: - 4 x locating angle square - 4 x locating angle square 2 - 2 x locating leveling ruler - 2 x V-shape locating piece - 6 x wrench locking pin - 4 x flat head quick locking pin - 2 x fixed clamping piece - 2 x adjustable clamping piece - 2 x 45 degree inclined handle - 2 x clamping piece with base - 2 x toggle clamp with base - 3 x hexagonal wrenches - 2 x oil stone - 2 x oil stone - 2 x oil pot	Set	2

D13	Portable Gas Welding & Cutting Set	Expected characteristics Complete kit for gas welding and cutting (exclude gas cylinders) including: - 1/32" A-FN Nozzle - 3/64" A-FN Nozzle - S/S Oxygen 2G Regulator - Cup Spark Lighter - Nozzle Cleaners (Red Lip) - Oxygen and Acetylene Flashback Arrestor - D/H Cutting Attachments - No.2, 3, 5, 7 L/wt Nozzle - S/5 Acetylene 2g Regulator - Panorama Coloured Goggles Indirect Shade 5 - 1/4" x 5M Oxy Fitted Hose - 6mm - 1/4" x 5M Acet - Fitted Hose - 6mm - DF Combination Spanner - D/H Mixer - D/H Shank - Portable Trolley	Set	2
D14	Portable Oxy/Acetylene (Oxy-Fuel) welding equipment and Cutting Set	Equipment to include: • 1 Oxygen Cylinder 2,3 m³ • 1 Acetylene Cylinder 1,6 m³ • Welding torch • Cutting torch • Oxygen and Acetylene Regulator • set of 5 oxyacetylene-fuel 100-400 l/h • 2 Flashback Arrestors • 2 x 5m - 6,3x11mm Hose OX/AD • 2 quick fittings male and female • 1 Gas Cylinder Trolley	Set	2

		Welding Goggles		
		Triple Flint Striker		
D15	Spot Welding	Expected characteristics: - automatic regulation of the spot welding current and time according to the material thickness - choice between continuous and pulse operation - arms pressure adjustable from 40 kg to 120 kg - handgrip made out of thermic isolating material - thermal protection - 2 phase Mains voltage 400V - Mains frequency 50/60Hz - Max. absorbed power 13 kW - Mains fuse 16 A - Power factor 0,9 cosphi - Max. spot-welding thickness on two sides 2 + 2 mm - Protection class IP20	unit	1
D16	Welding Turning Roller	Expected characteristics: - Power Input: 1 Phase, AC110/220V, 50/60Hz - Max Speed: 1500mm/Min - Diameter Range: 20-700mm - Turning Capacity 1000Kg - Load Capacity 1000Kg - Drive Motor DC220V 120W - Roller Type 50mm(W)*200mm(Φ)	unit	1
D17	Digital Ultrasonic Flaw Detector	Expected characteristics: - Test Range 0-1mm up to 0-20,000 mm in steel at 5930m/s - Velocity 256-16000 m/s continuously variable - Delay 0-20,000m in steel at 5930m/s - Gain 0 to 110dB adjustable	unit	1

- Test Modes: Pulse echo and transmit/receive Single Crystal, Double Crystal and Pitch-Catch
- 50 and 400 Ohm damping selectable
- Pulser 100-450V -ve spike and square wave. Pulse Width from 30nS to 2500nS. Rise/Fall times <5nS into 50R load.
- P.R.F Adjustable 5Hz to 5kHz
- 8 selectable filter bands
- Units Metric (mm), inch (in) or microseconds
- Display: Colour Transflective VGA (640 x 480) TFT Display area: 116.16 x 87.2 mm A-Scan Area: 400 x 510 pixels (normal), 460 x 620 (FS) 9 colour options with variable brightness
- Internal Memory: 4GByte storage available
- Power Lithium Ion 14.4V battery pack
- Charger 100-240 VAC, 50-60 Hz

Equipment to include:

- Battery, Charger, charger mains cable.
- User Guide
- Standard Kit, Rugged Shipping Case, Airplane carry on size, Rubber Boot Accessory